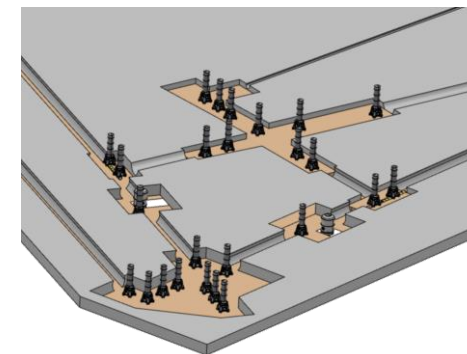
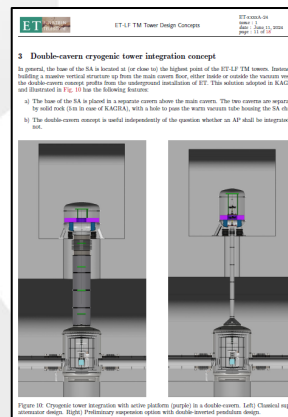
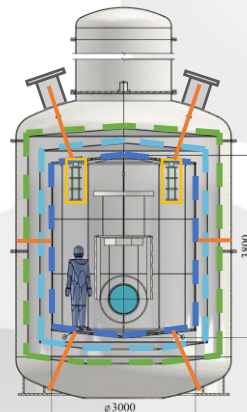
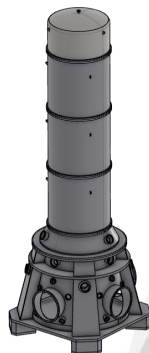


ET-ISB Fall Workshop on ET-LF TM Tower Integration Concepts

Status of cryogenic tower integration



Nov. '22

Apr. '23

Nov. '23

Jan. '24

Mar. '24

Oct. '24

An idea to use the TBM Hole ?

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- Tunnel Boring Machine specs: "The diameter of the shaft will be around 12-20m, depending on the tunnel size"
- The hole could be use as :
 - center access for all underground clean rooms in this area
 - exchange between area
 - centralising several offices on two floors ?

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Squared Solution

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Arm Axis

29

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ET-LF TM Tower Design Concepts

ET-XXXX-24
Date : 2 July 11, 2024
Page : 6 of 14

Figure 6: (Left) Baseline cryogenic tower integration using a 17m equal-spaced version of the Virgo SA [5]. (Right) Cryogenic tower integration with SA in double-inverted pendulum configuration [25]. The figures do not have the same scale!

2.2 Cryogenic tower integration with active platform and nested vacuum

The simplest idea of an AP integration is to take the system of Fig. 6, place it on an AP and put a second vacuum around, which is shown in Fig. 7.

This concept has the following features:

- The AP (purple) is situated on UHV-compatible pillars that are fixed to the cavern floor.
- The floor must be lowered in the area of the TM tower to make space for the AP.
- The center of the AP has a hole for human access and the payload installation from below.
- The warm SA (green) is also supported on top of the cryostat, as in Fig. 6.

With this concept, the entire seismic isolation system is placed in vacuum on top of the AP.

- The necessity of vacuum separation between the cryostat and the warm lower volume requires, however, that the cryostat and the outer vacuum vessel must be connected by vacuum-tight beam tubes with bellows of $d = 1$ m diameter, highlighted in red in Fig. 7.
- These tubes disable the function of the AP, and therefore, the integration option with a nested vacuum must be discarded!

ET-LF TM Tower Design Concepts

ET-XXXX-24
Date : 2 July 11, 2024
Page : 11 of 14

3 Double-cavern cryogenic tower integration concept

In general, the base of the SA is located at (or close to) the highest point of the ET-LF TM tower. Instead of building a massive vertical structure up from the main cavern floor, either inside or outside the vacuum vessel, the double-cavern concept profits from the underground installation of ET. This solution adopted in KAGRA and illustrated in Fig. 10 has the following features:

- The base of the SA is placed in a separate cavern above the main cavern. The two caverns are separated by solid rock (5 m in case of KAGRA), with a hole to pass the warm vacuum tube housing the SA chain.
- The double-cavern concept is useful independently of the question whether an AP shall be integrated or not.

Figure 10: Cryogenic tower integration with active platform (purple) in a double-cavern. Left) Classical separator stage. Right) Preliminary suspension option with double-inverted pendulum design.

Technicians disassemble the inner platform payload

ISO 5

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16

Welding
standard

Vacuum
standard

Buckling
Coefficient



Height

Dimensions

Weight

Access

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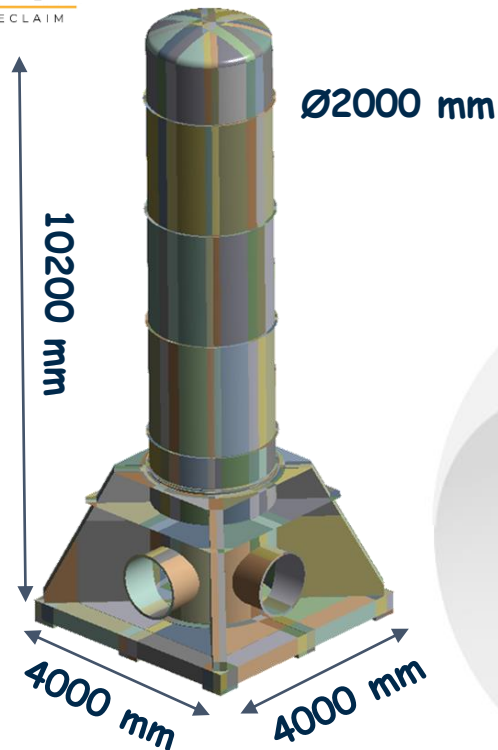
VIRGO's tower

Einstein Telescope's tower (E.G.O.)

Optimisation

Conservative Cryostat

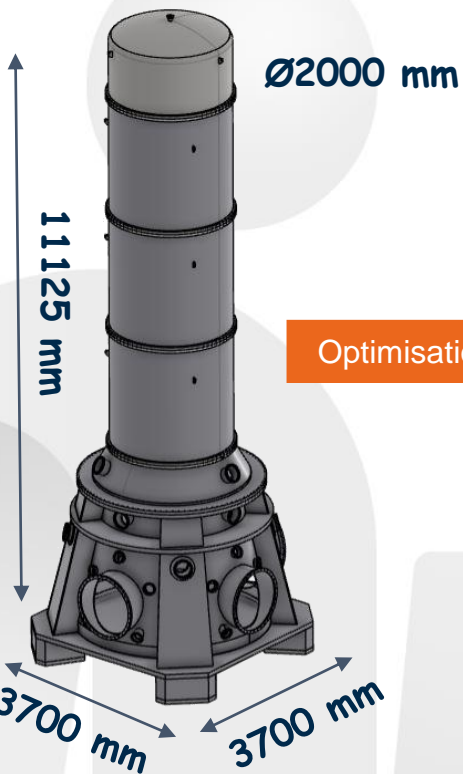
Ansys
SPACECLAIM



1st Mode
Mass

20,8 Hz
20,9 T

Decrease
frequencies

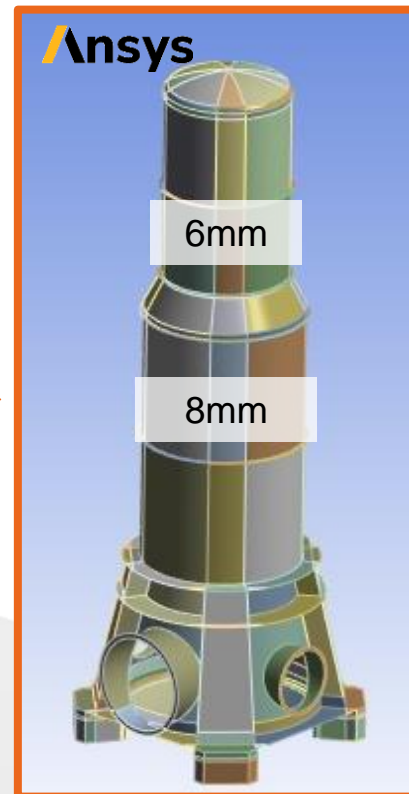


17,3 Hz
24,2 T

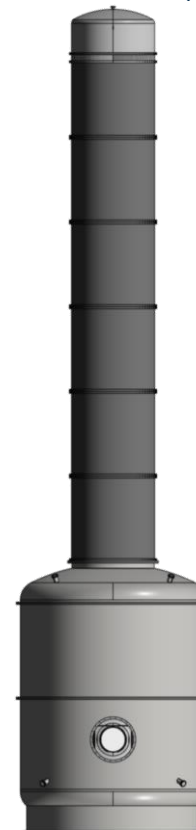
Optimisation ET

Increasing
frequencies

Ansys

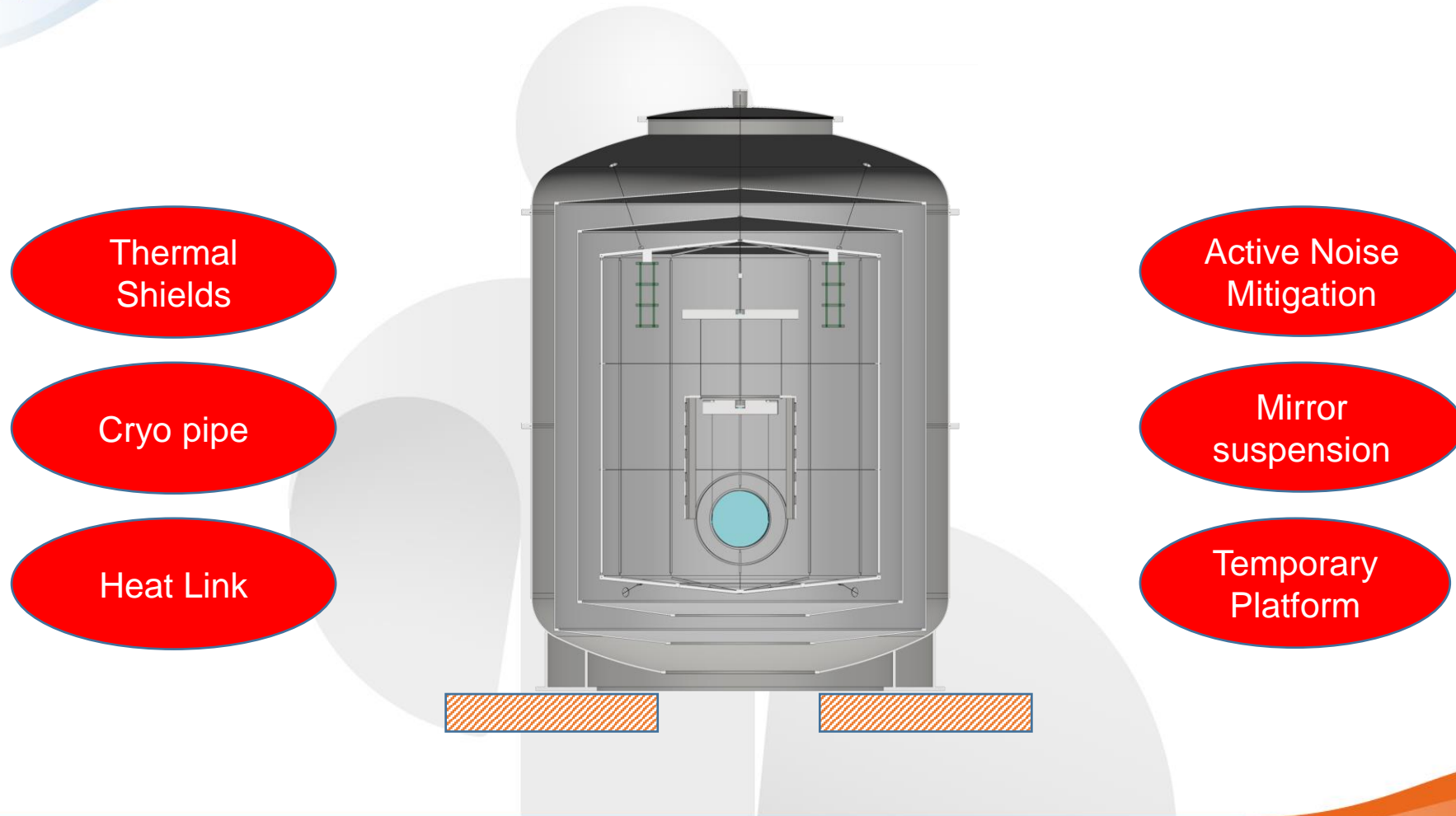


25,6 Hz / +8,3Hz
23,4 T / -0,8T

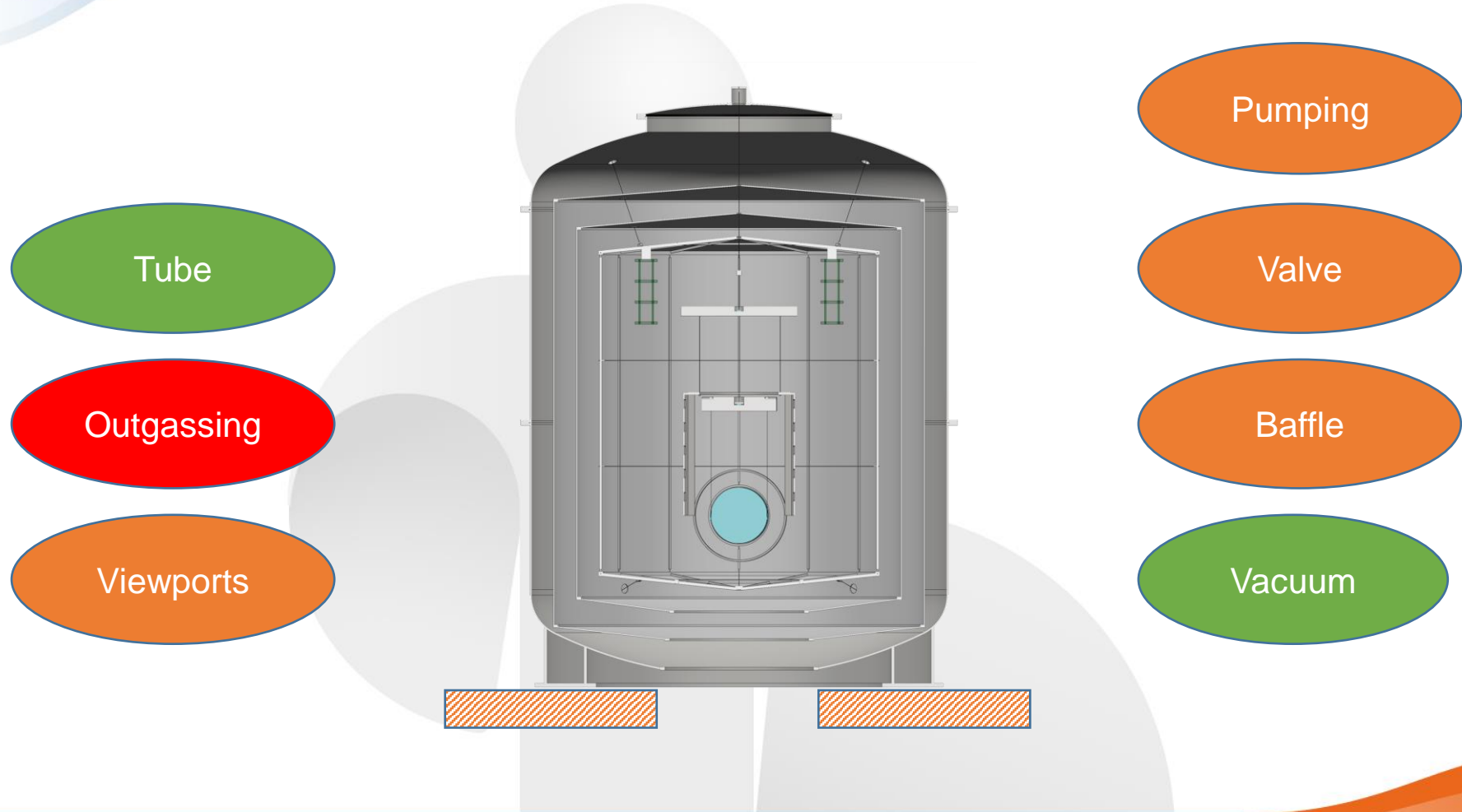


? Hz
~40 T

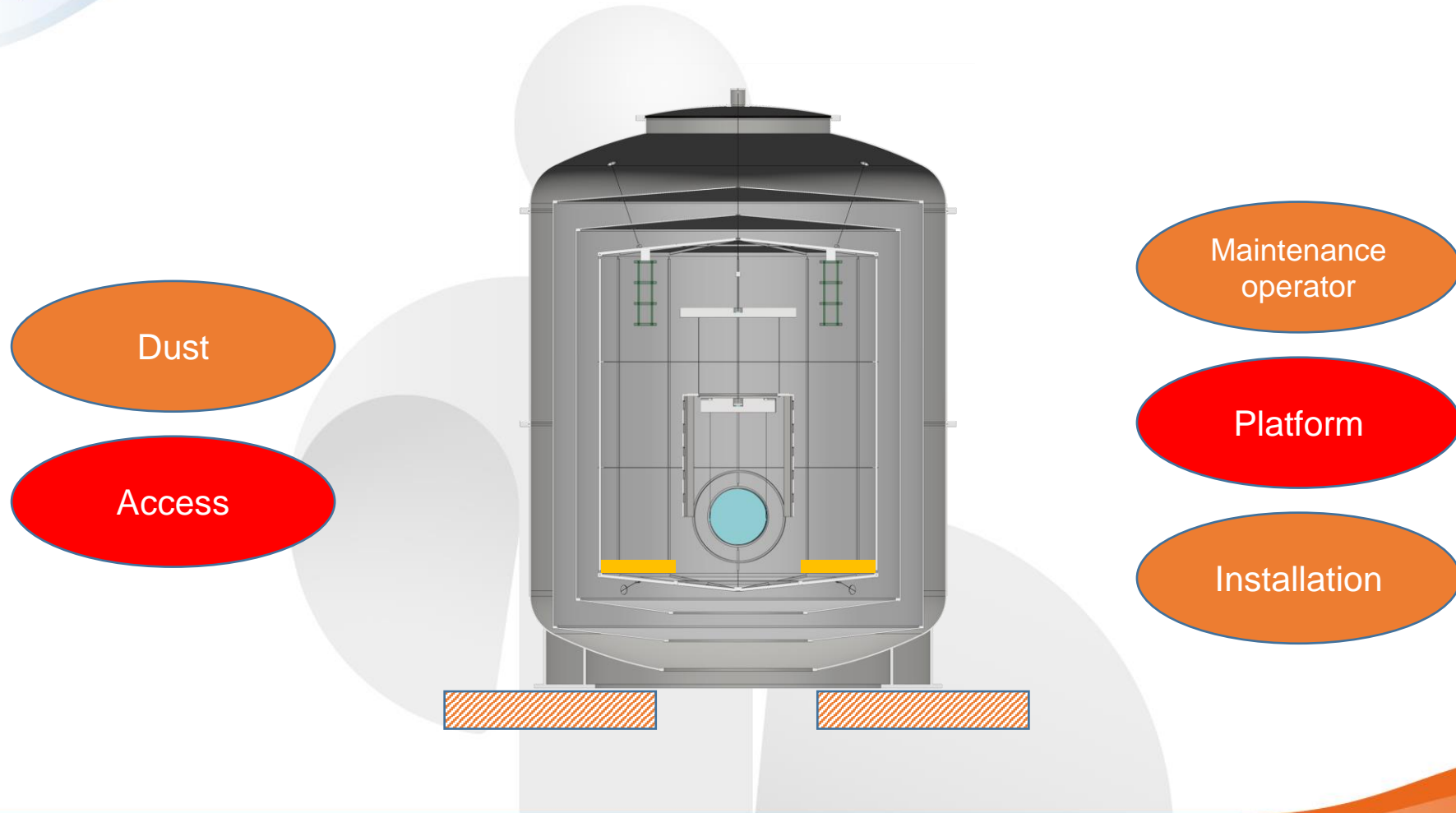
- **Base Height** already define in overleaf document : 6m
- Upper tube's height define between $12 < l < 17\text{m}$ => but we need to simulate it if it's feasible
- Footprint's **dimensions**' too : 5x5m squared
- Maximum towers' **weight** need to be define with civil engineering according **stability** requirements
- **Access** to the tower for payload maintenance would be from the **bottom** until we are able to find a viable solution for lateral access
- To reach a **vacuum** of 10^{-10} mbar we need to adopt Ultra High Vacuum standard (Helicoflex, Copper joint, ...)
- We are an international collaboration : which standard we are using for simulation ?
For example, according to the french CODAP (Construction code for unfired pressure vessels) the charge multiplier for linear **buckling** need to be more than 3
- Which **welding** standard to be imposed on manufacturers



- Thermal shields need to be support with a support structure and damped with a solution to design
- Need to define cryo pipe into the chamber (how many ? Diameter ? I/O position ? ...)
- Same work for heat link
- Waiting to know if there'll be an Active Noise Mitigation in or out the chamber which may change drastically the chamber shape and/or dimensions
- Following the choice of the cavern, single or double, we are waiting to know which solution will be chose for mirror suspension to define interaction with the chamber : inverted pendulum, super attenuator, ...



- Tube's diameter is already chose : $\varnothing 1000$ mm
- We need a study on outgassing to determine how long would it be and if it's possible underground ?
- How many pump needed to reach 10^{-11} mbar ?
- How many viewports needed on each tower ? Diameters and positions of them ?
Especially on the cryostat, each viewport means modifications on each thermal shields so we need to define its quickly.
Each additional viewport, especially if it is facing the frame of one of the heat shields, will result in new structural simulations
- Positions and number of valve we will need across interferometers arms for budget definition : there are very expensive, especially for XHV so these is a significant cost for the budget
- Baffles positions and size of it to work on space need for maintenance process into the inner shield



- To prevent dust during maintenance, we will use internal laminar flow
We had a presentation on laminar flow study during the maintenance of payload, in May, by Perugia's team :
need more information on implementation of laminar flow ceiling system into the chamber
- We need to define how many technicians will be involved into maintenance, and how to define access ?
Some people in the collaboration talked about robot to do the job in the future ?
- If the maintenance operator will be human, we need to design a temporary platform to build on each payload maintenance operation into the inner shield
- We need to think on the installation's process on how to remove and to put back the mirror

Scaffolding

Transport

Lifting tools

Translation
tools



Technicians

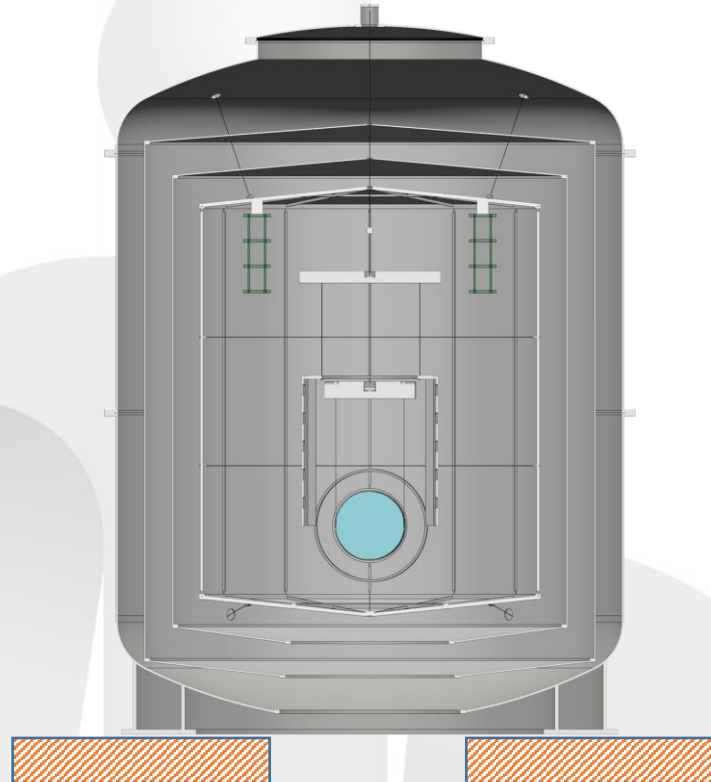
Personal
Protection

Installation

Position

- Determine the transportation process to impose to manufacturers
- Think about the path from the surface to the installation at its final destination
- The position is already define in the overleaf document : $-0.5\text{m} \leq \Delta x \leq 0.5\text{m}$
- Think about precise alignment process' of an object larger than 30T
- If needed during instrument's life, we need to think on how to move / align it with scaffolding ?
- Work with civil engineers to define the transport / translation tools along the arms, to install each heavy components

- Electro - Magnetic
- Magnetic
- Lifting tools
- Humidity



- Acoustic
- Seismic
- Airflow

Thanks for your attention

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