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Conceptual Study of a 6-D Active Preisolator

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Background

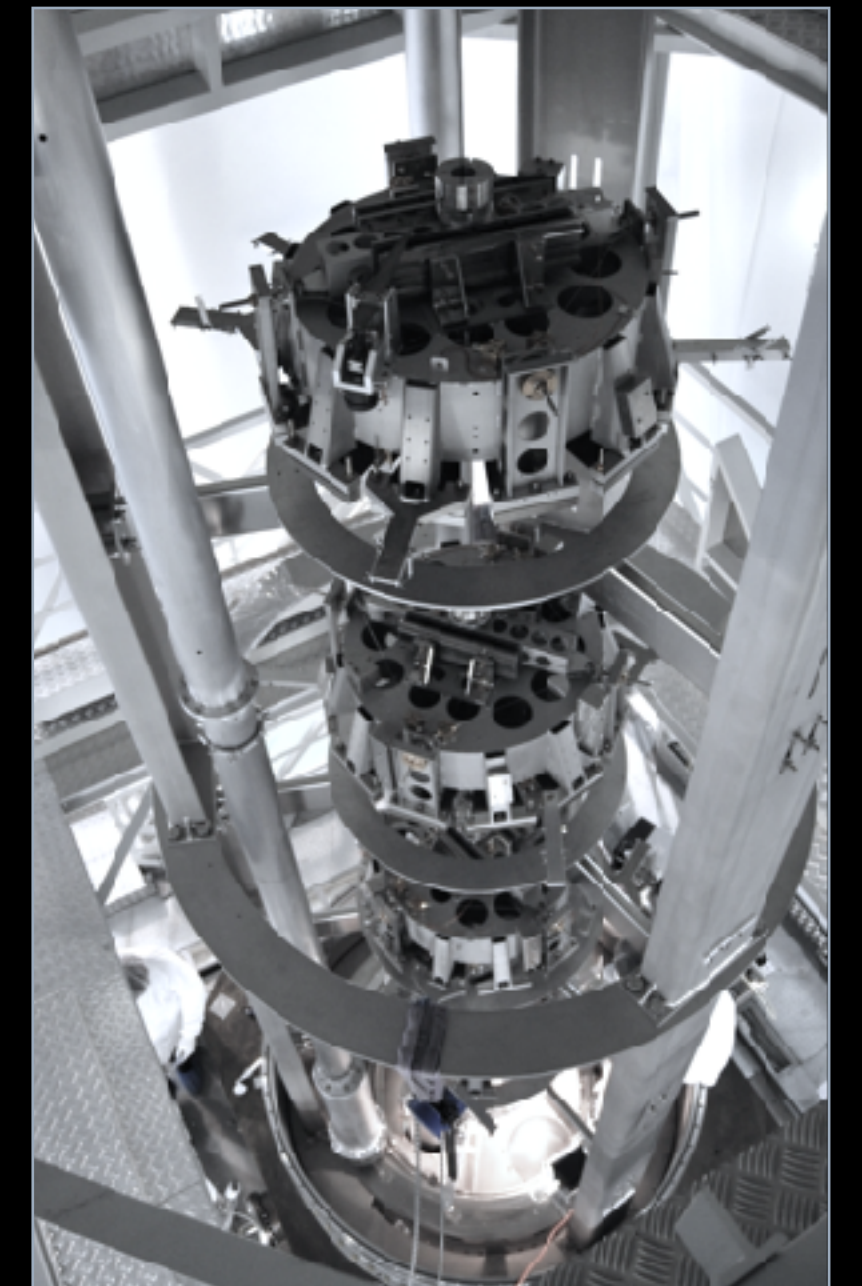
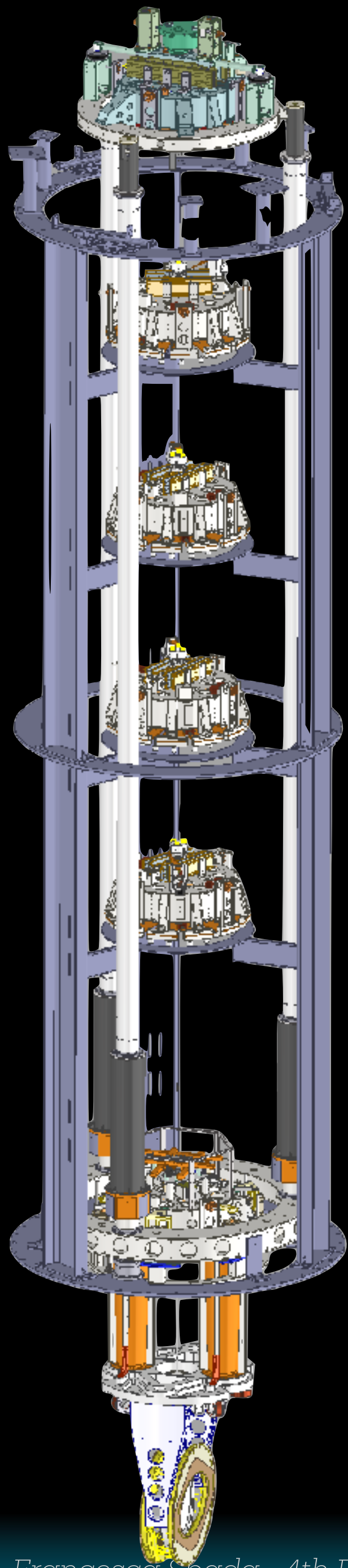
The ET 2011 CDR and 2020 Update consider a **17 m-tall** seismic isolator based on the **AdV+ Superattenuator** as the *baseline solution* for the ET-LF test masses.

- ▶ **attenuation of seismic noise** is achieved through a **chain of passive mechanical filters**

Signature technologies employed:

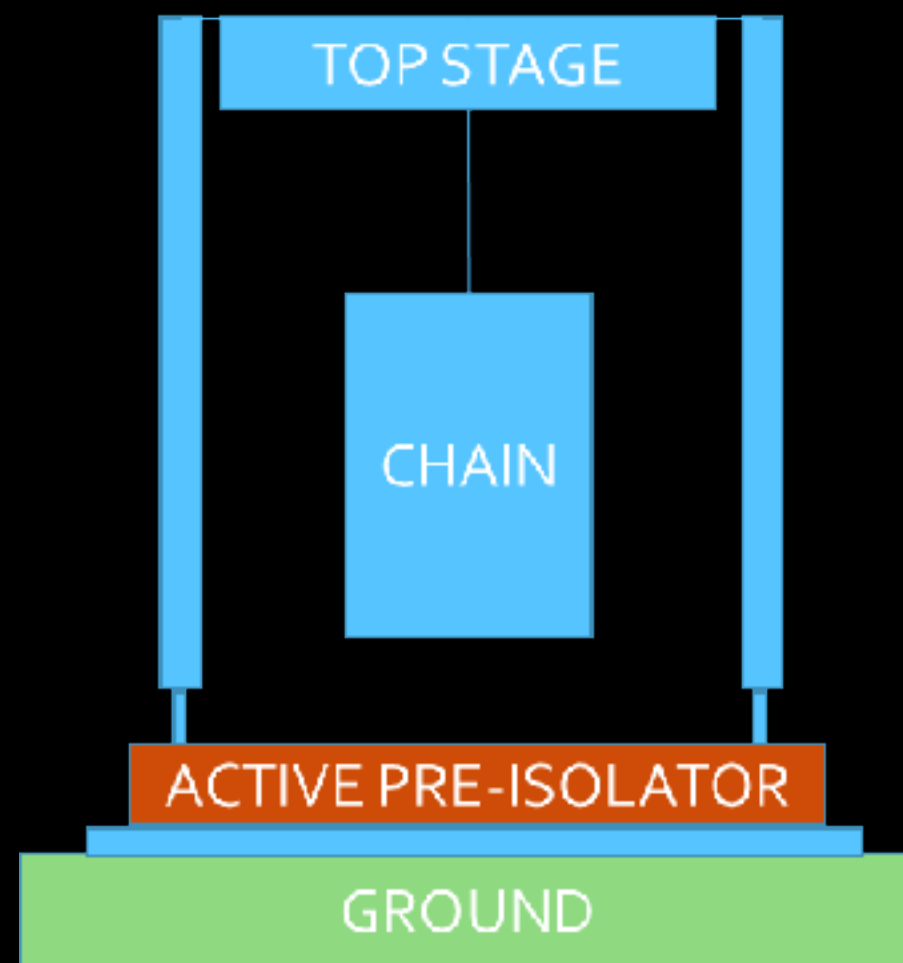
- ▶ **Inverted pendulum**
 - first isolation stage
 - very low-frequency attenuation of horizontal translation
 - precise positioning with minimal control forces
- ▶ **Filters with triangular cantilever spring blades**
 - effective seismic vertical attenuation
 - low tilt frequency
- ▶ **Magnetic anti-springs**
 - reduce vertical stiffness
 - easy integration and tuning
 - vacuum compatibility
 - contactless action on the filter

- **Active controls** used to **keep the SA at its working** point and to **damp normal modes**



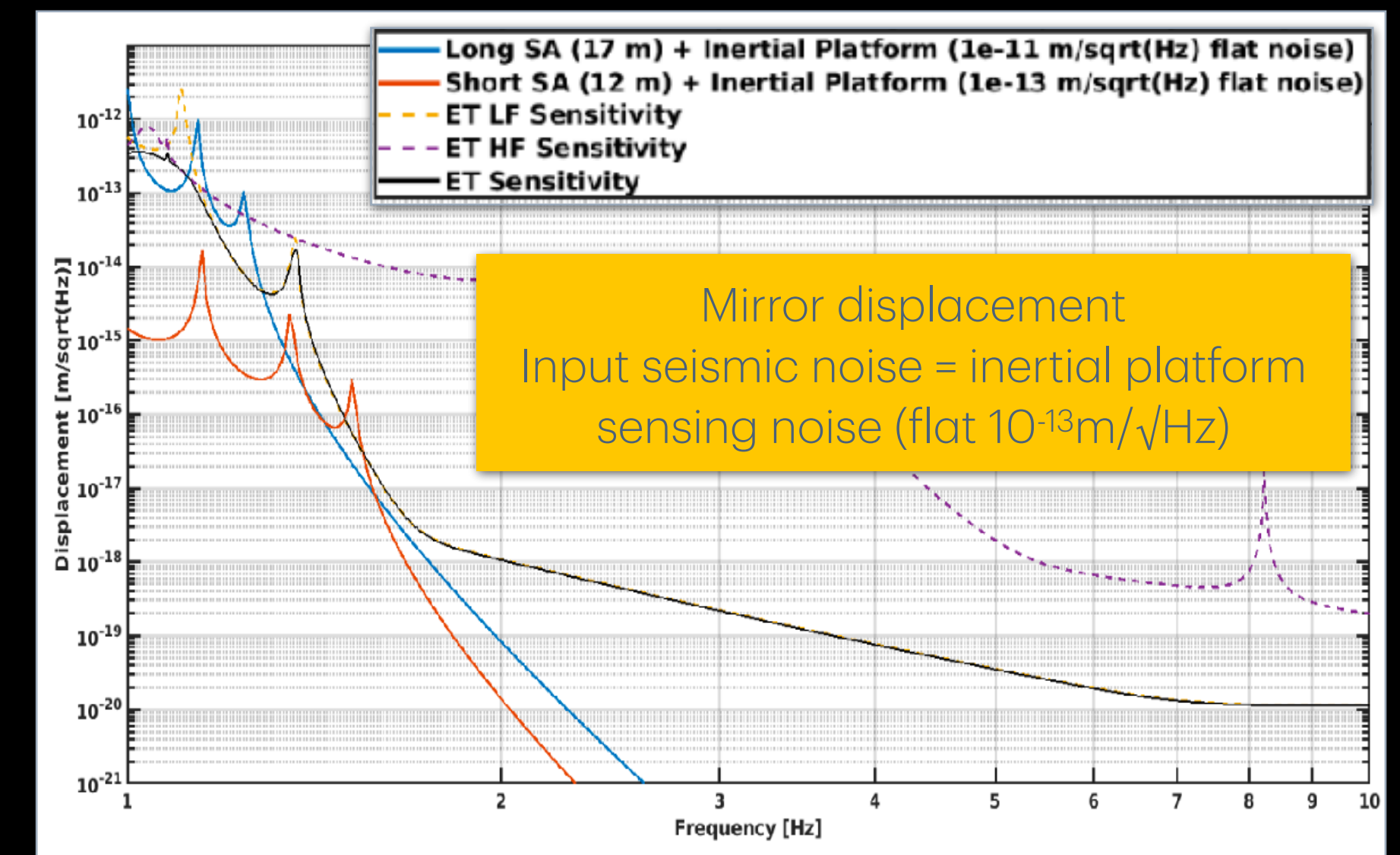
Exploring the advantages of active pre-isolation

For next-generation gravitational wave detectors, **extending the detection band down to 2 Hz**, improvements are necessary to meet more demanding requirements



Seismic platforms

- employed as the **first stage of isolation** help reducing seismic noise *before* entering the passive chain
- provide active control
- can improve the compactness



[*Design Report Update 2020 for the Einstein Telescope, Sep. 2020]

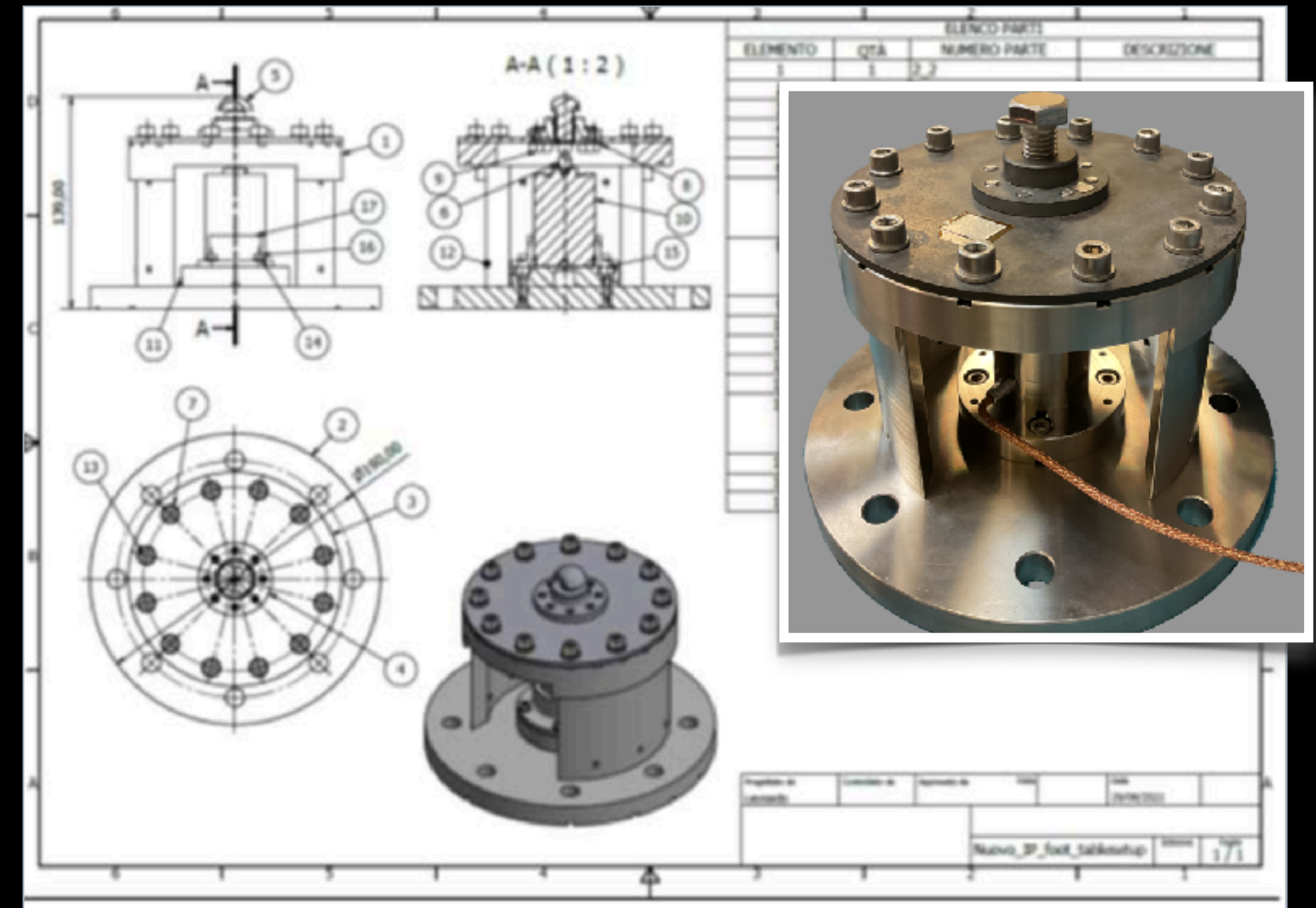
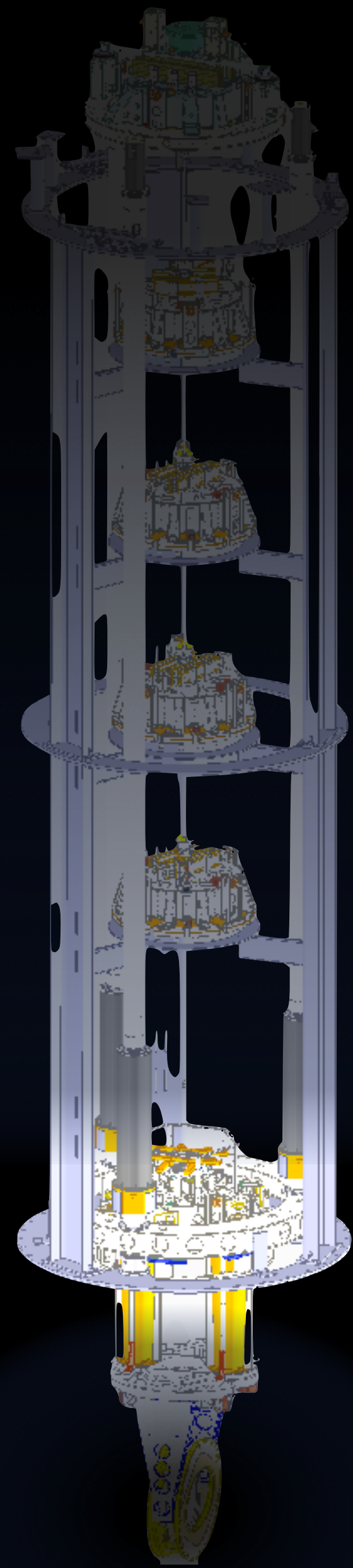
The SA IP can be used as a structural element between a platform and suspension point allowing support of heavy payloads and precise positioning with minimal control forces

R&D focus is at upgrading the Superattenuator base-ring into an **active isolation platform**

Exploring the advantages of active pre-isolation

A natural starting point:

The Superattenuator **base-ring** was originally equipped with **piezoelectric actuators** mounted in a **stainless steel foot** with a 3 mm **maraging steel membrane**



Safety Structure

A home-sized Superattenuator as testbench for active pre-isolation

Filter 0

IP Legs

Standard Filters

Short term:

- Characterize active pre-isolator along **vertical degrees of freedom (θ_x, θ_y, z)**
- Measure **transfer functions**
- **Full testbench simulation**

Medium term:

- Upgrade to a **6DOF** pre-isolator
- Operate in vacuum

Filter 7

Disk 0

Safety Structure

IP Legs

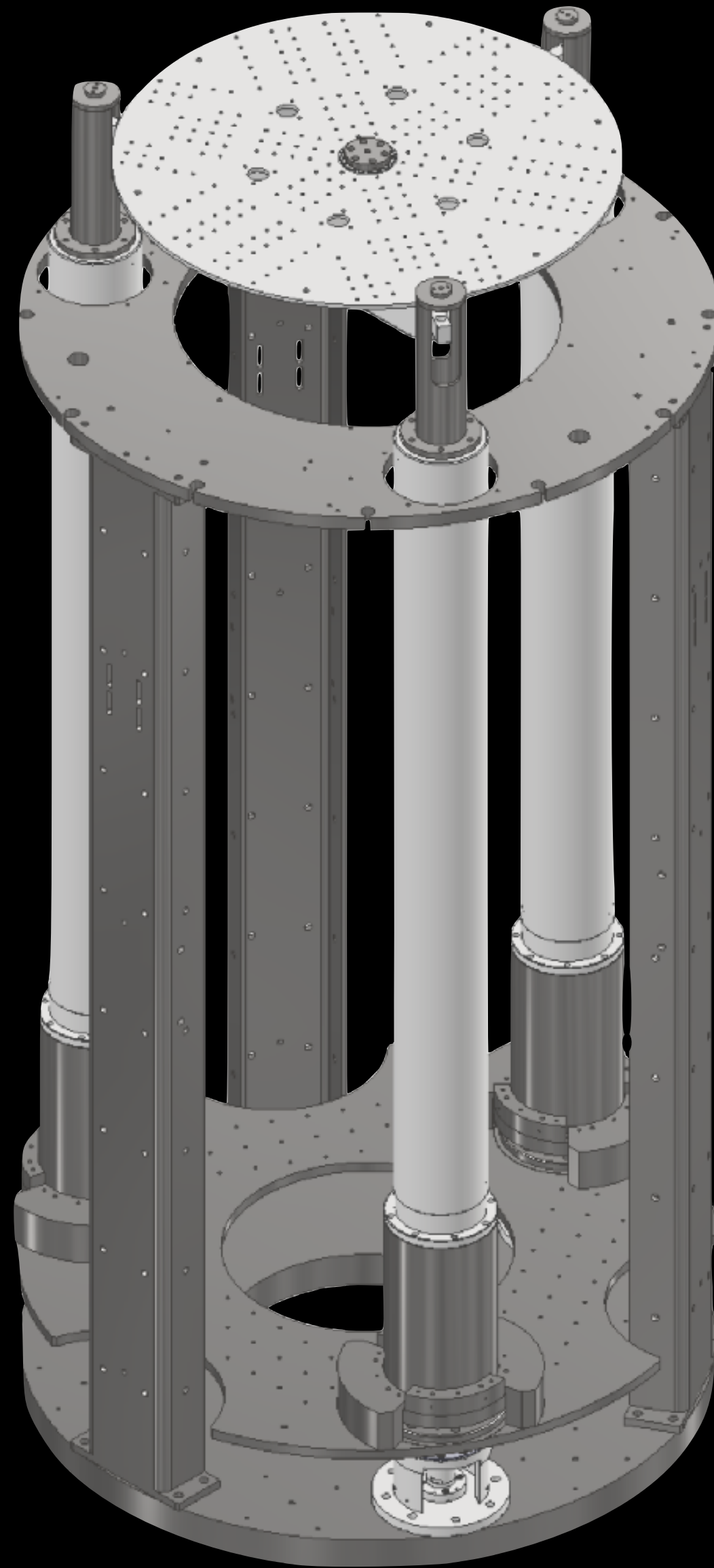
Preisolator

2m H x 1m Ø

3DOF integration

The experimental setup integration was completed in April 2025 (*)

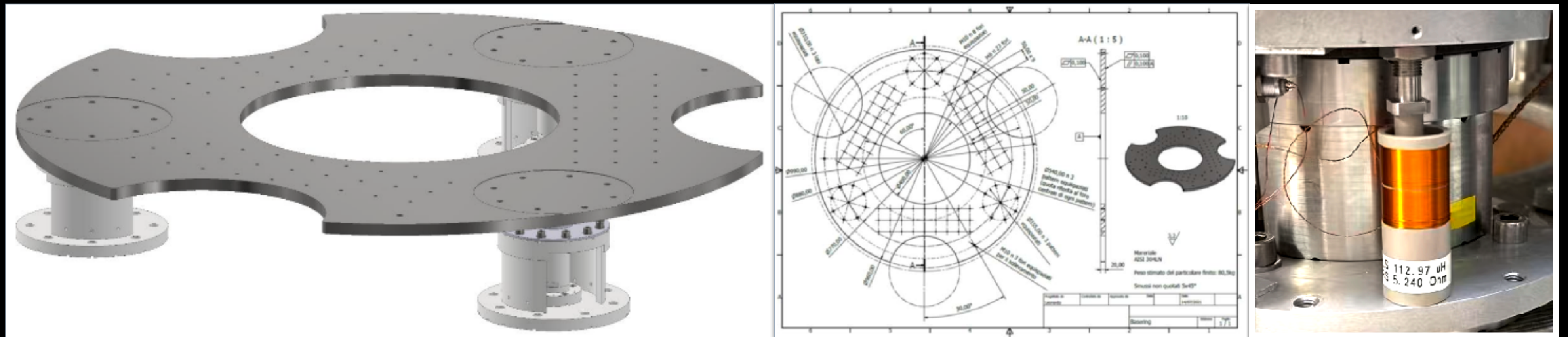
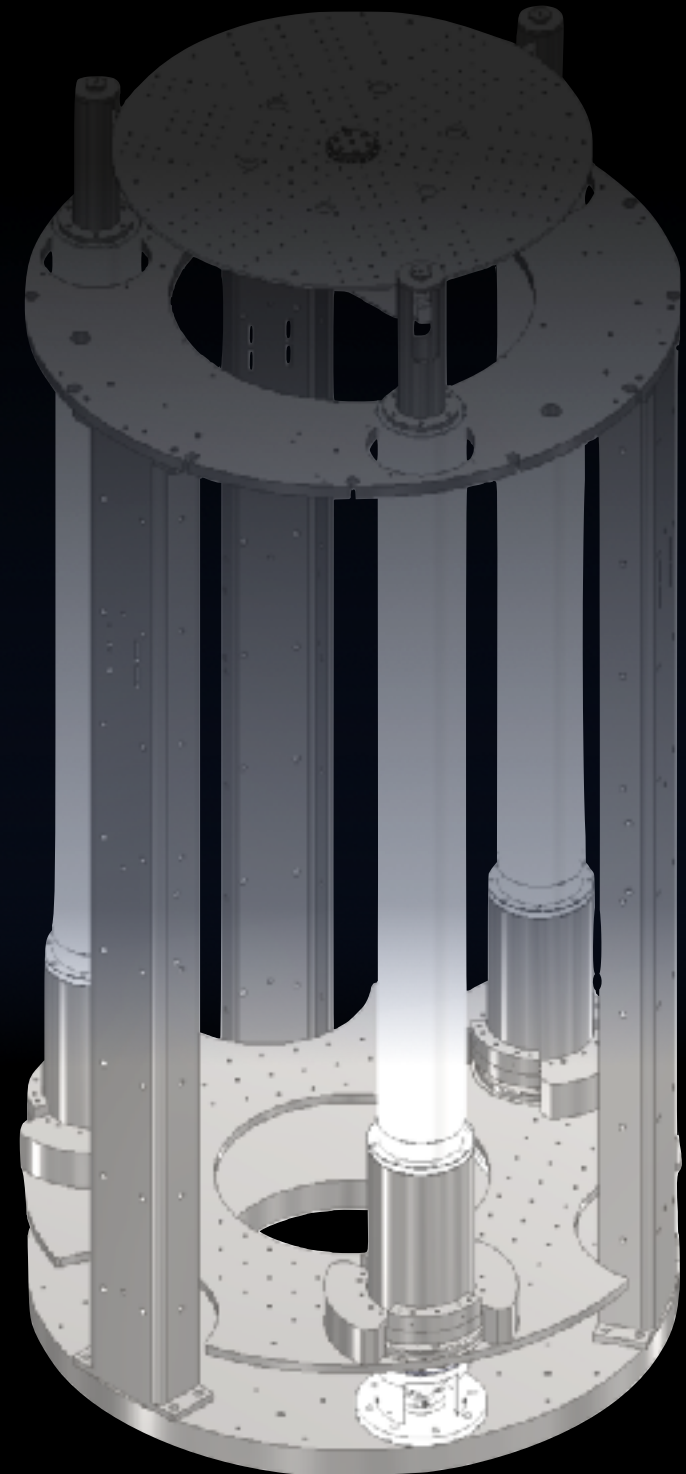
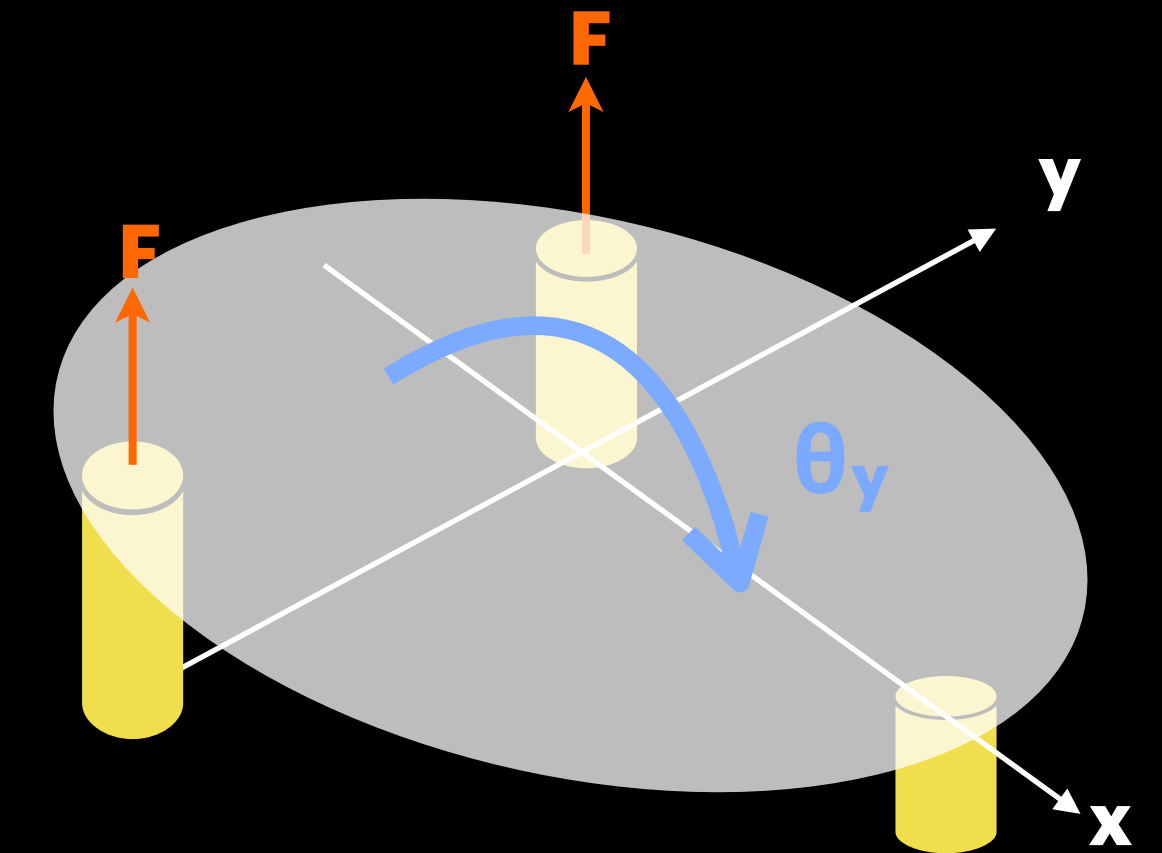
- ▶ **Base-ring** equipped with **three AdV+-like feet**
 - Piezoelectric custom **actuators**
 - **LVDT** sensors with sub- μm sensitivity
 - **Lobed flange** 1 m $\varnothing$
- ▶ Three-legged **Inverted Pendulum**
 - Leg length 1.37 m
 - Leg diameter 0.13 m
- ▶ **Top stage** (Disk 0)
 - equipped with **triaxial accelerometer**



(*) F.Spada, G.Balestri, A.Buggiani, F.Frasconi, A.Gennai, L.Lucchesi, L.Orsini, F.Pilo, P.Prosperi, P.Ruggi https://apps.et-gw.eu/tds/?call_file=ET-0270A-25_UpgradingTheSuperattenuatorTow.pdf

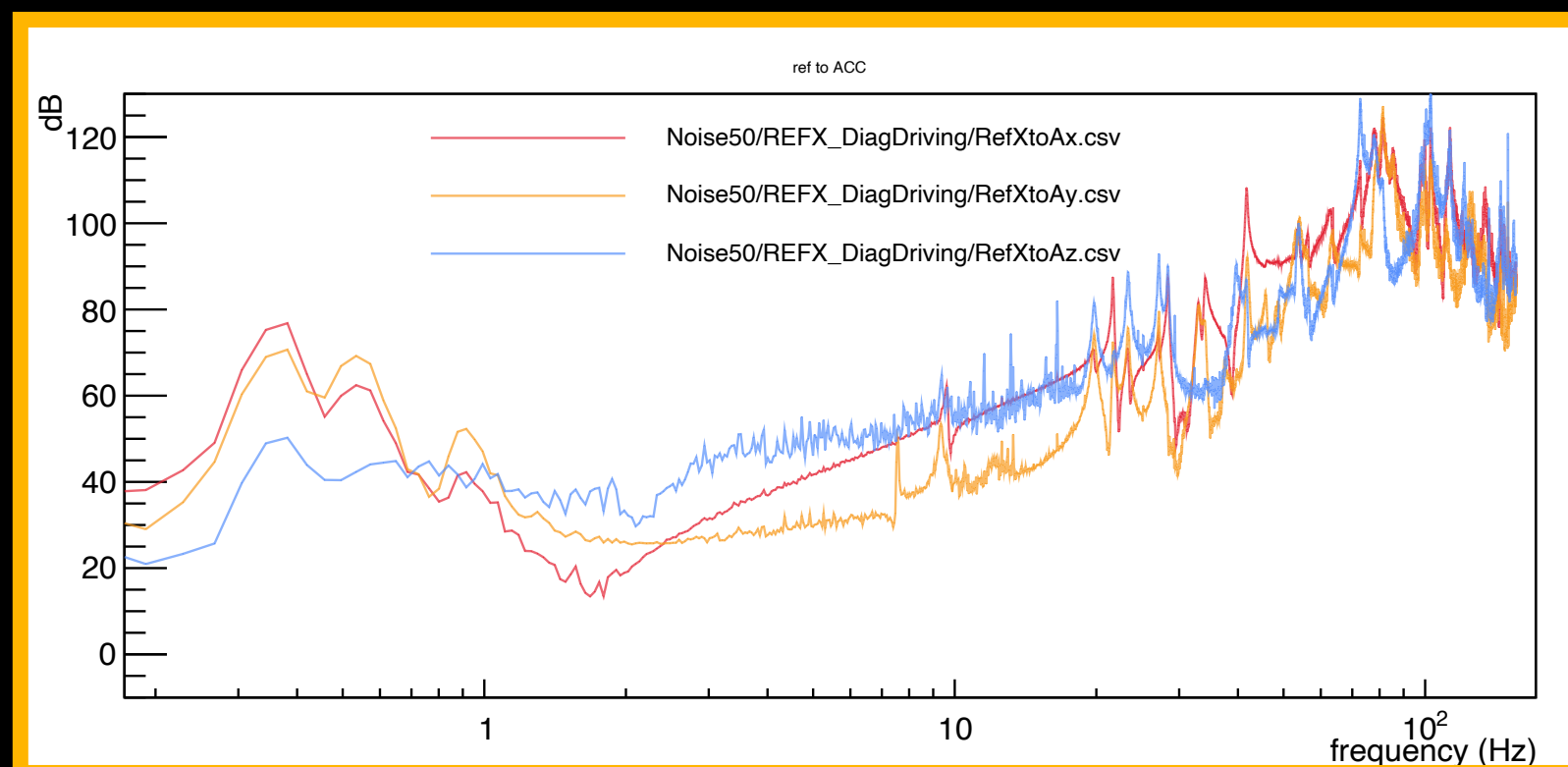
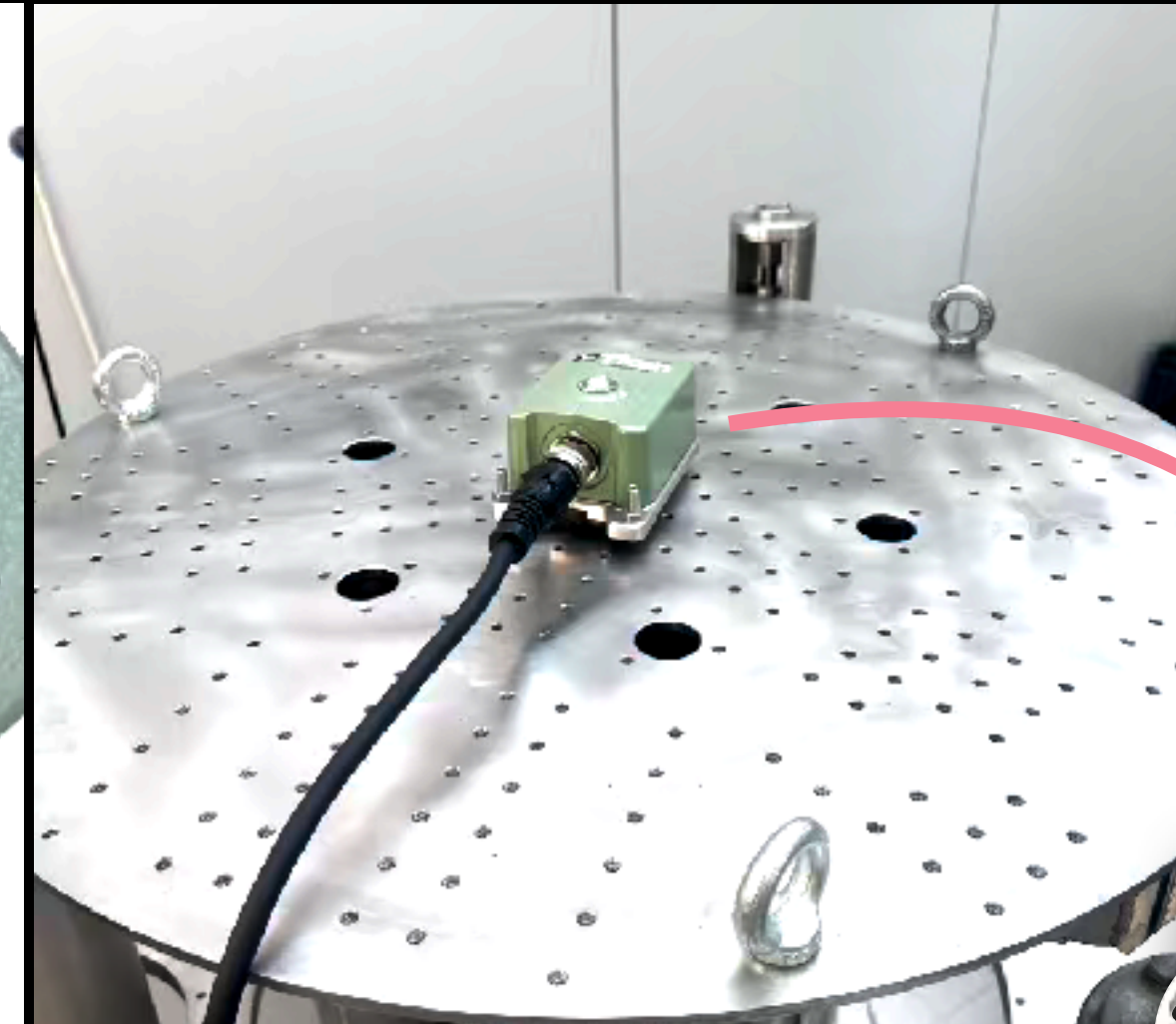
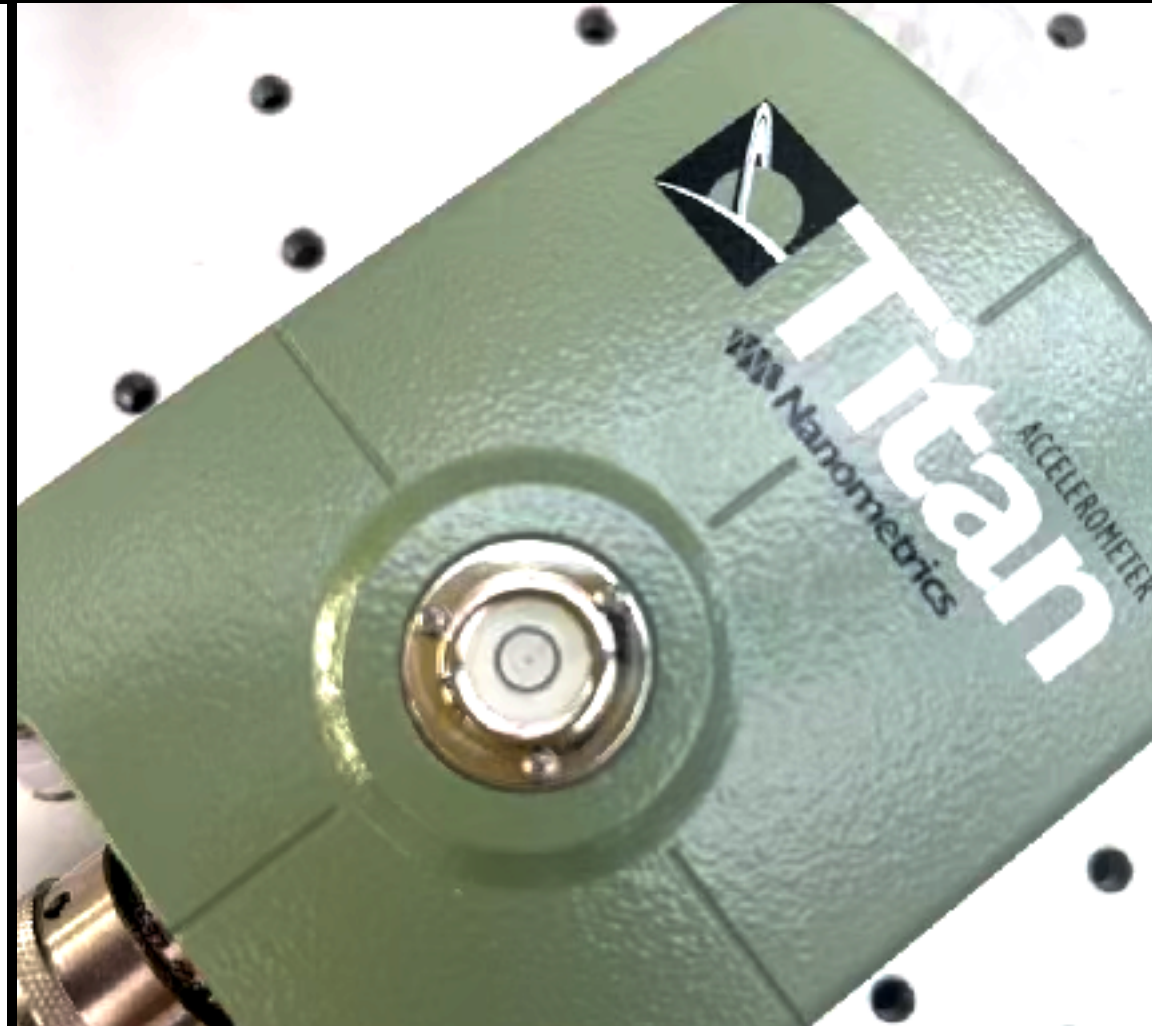
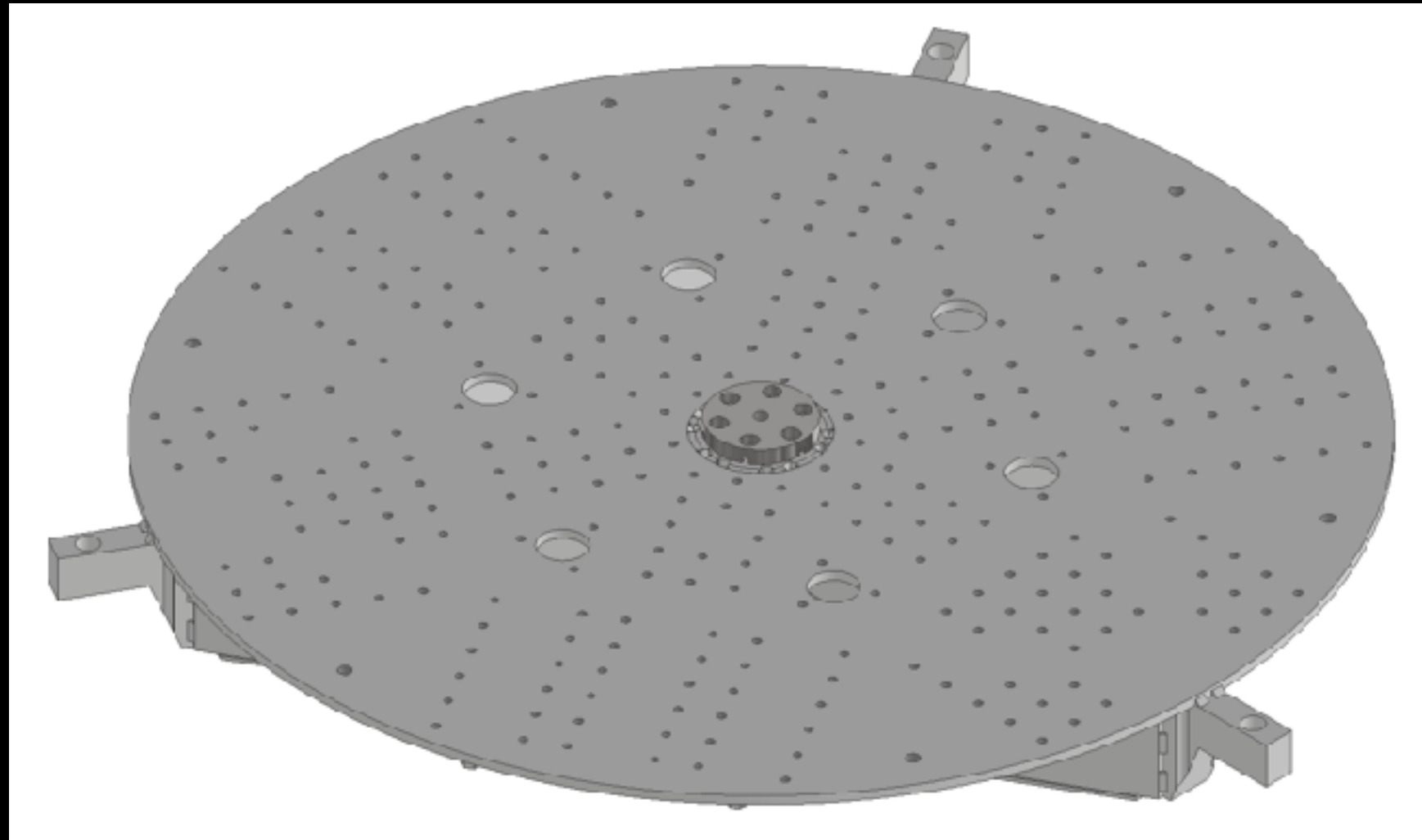
Base Ring

- ▶ AdV+ **piezoelectric actuator**
 - Customized P-216K033 PICA preloaded piezo actuator
- The 120° circular arrangement of the actuators allows control of vertical and angular excitations**
- ▶ AdV+ **foot geometry**
 - AISI 304 stainless steel structure with 3 mm thick 250-grade maraging steel membrane
- ▶ **LVDT displacement sensors** with sub- μm sensitivity
- ▶ Extensive actuator/foot characterization carried out in 2024/2025 (*)



(*) F.Spada, G.Balestri, F.Frasconi, A.Gennai, L.Lucchesi, L.Orsini, F.Pilo, P.Prosperi, P.Ruggi https://apps.et-gw.eu/tds/?call_file=ET-0621A-24_EnhancingSeismicIsolationForNe.pdf

Top Stage

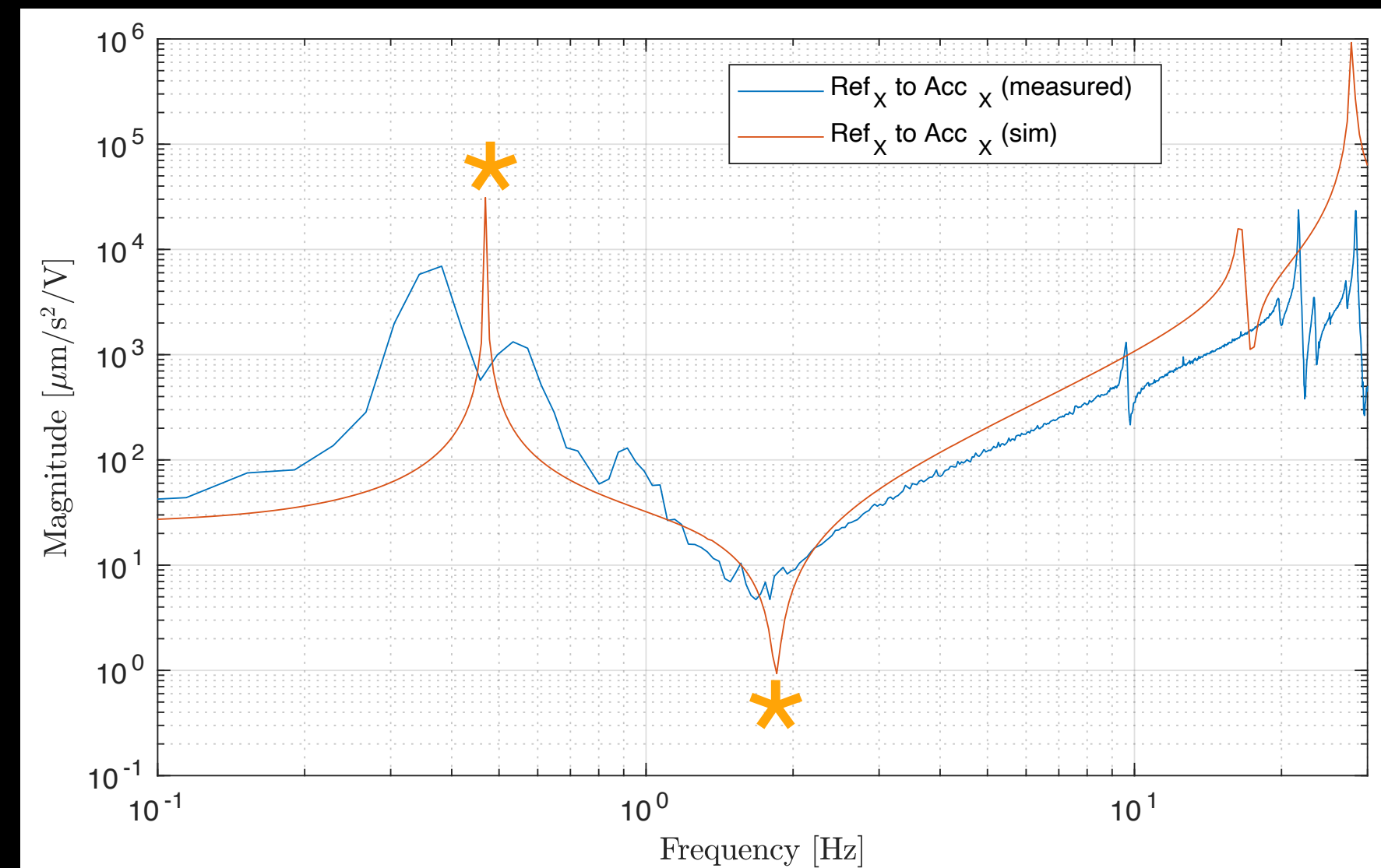
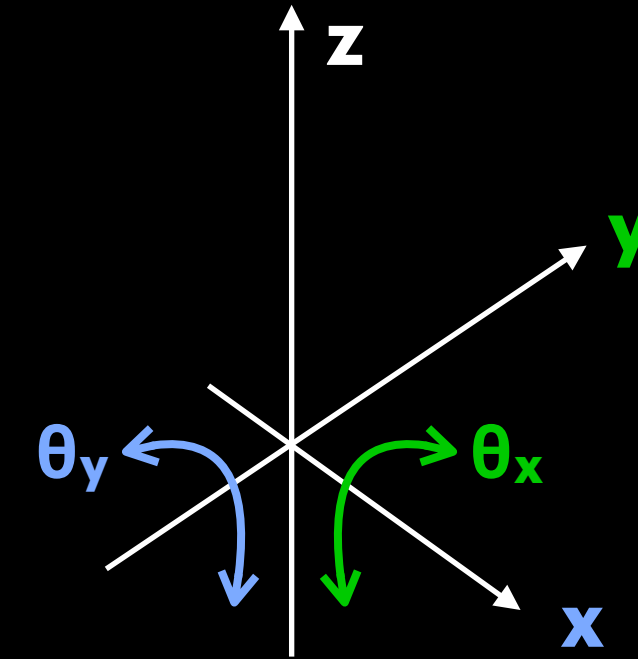


- ▶ **Total weight 49 kg**
- ▶ equipped with a Nanometrics Titan force balance **triaxial accelerometer**
 - **measure transfer functions** from Base Ring to Top Stage
- ▶ *No payload suspended*

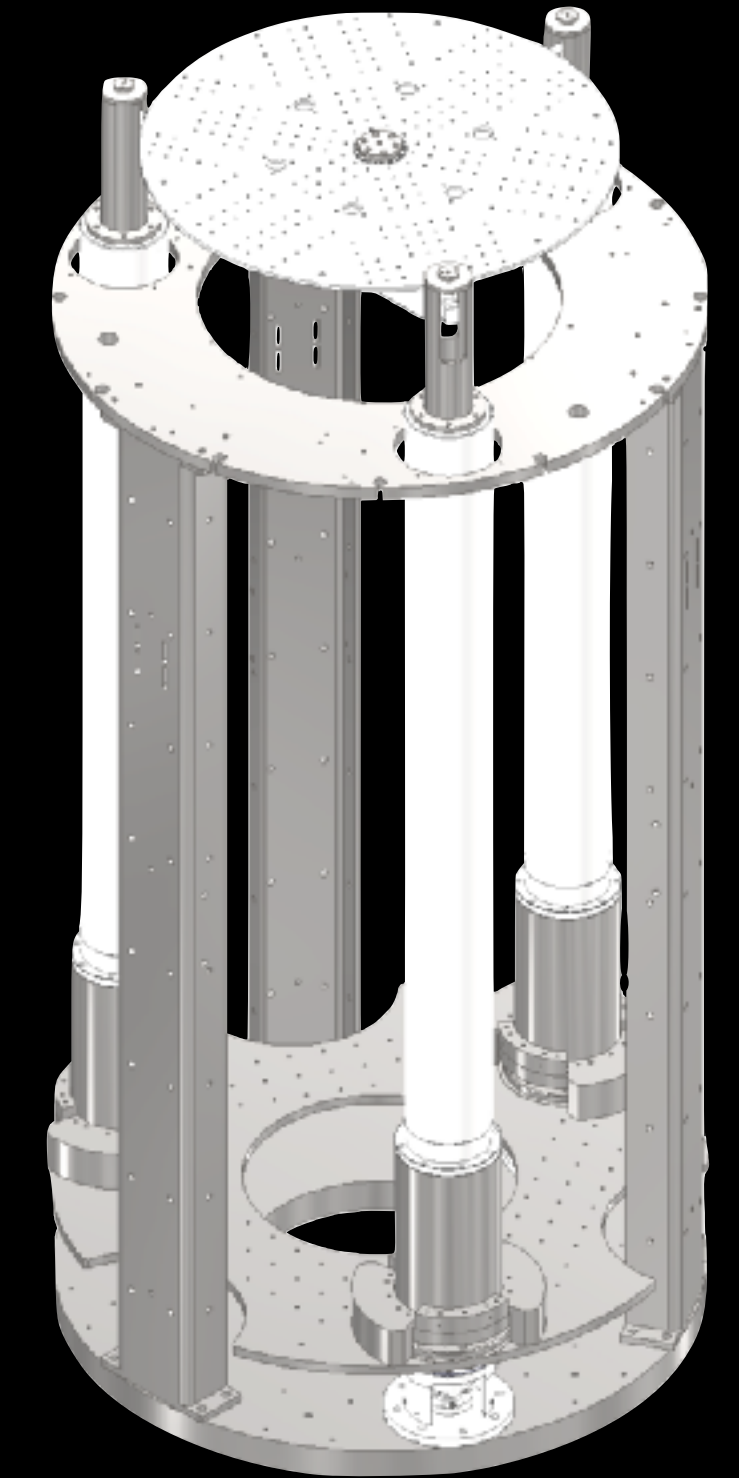
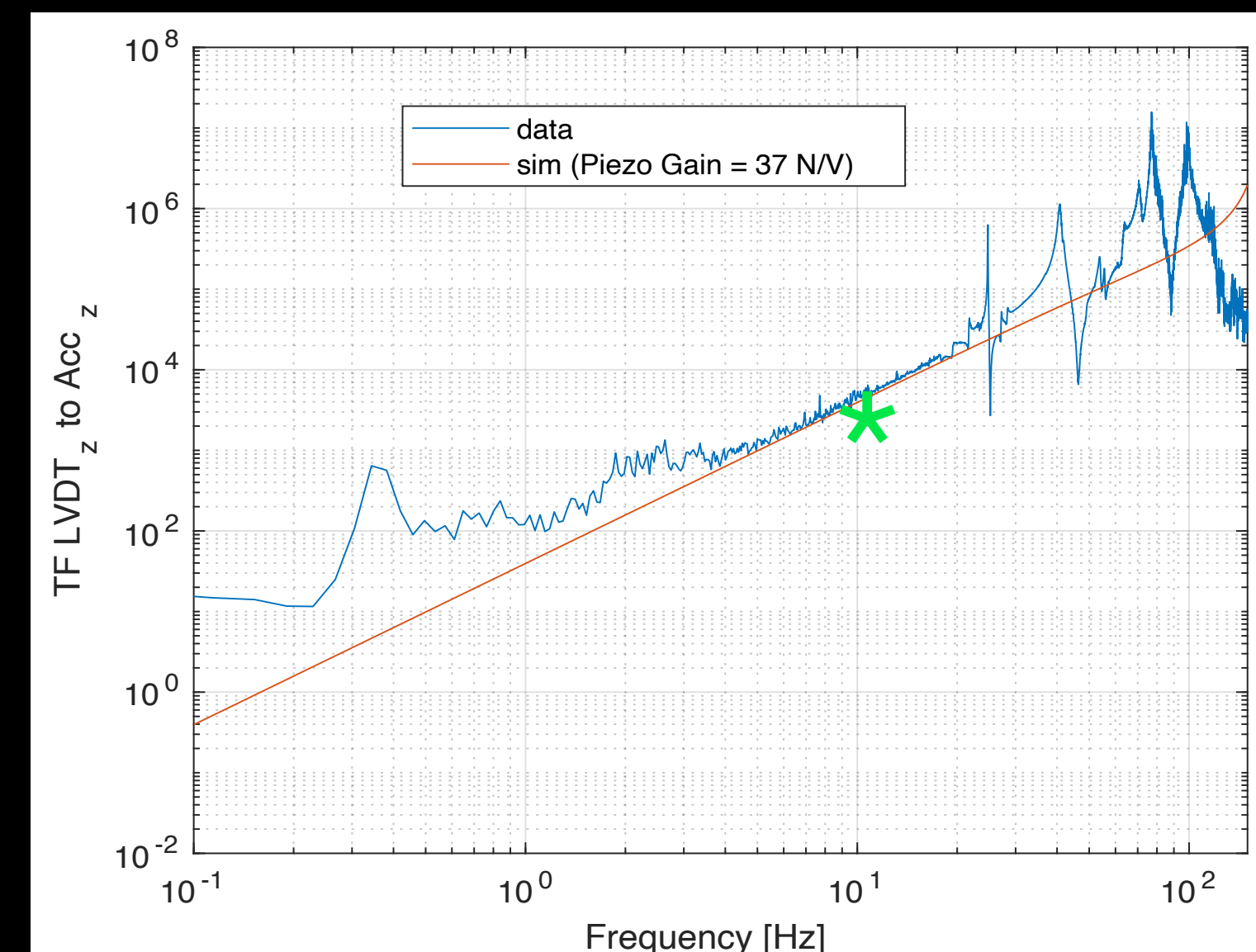
Simulation

► Octopus-based(*) full test bench simulation

► **Input:** construction parameters (masses, barycenter positions, inertia, ...)



► **Tuning:** actuator gain, sensor calibration, stiffness of mechanical components, ...

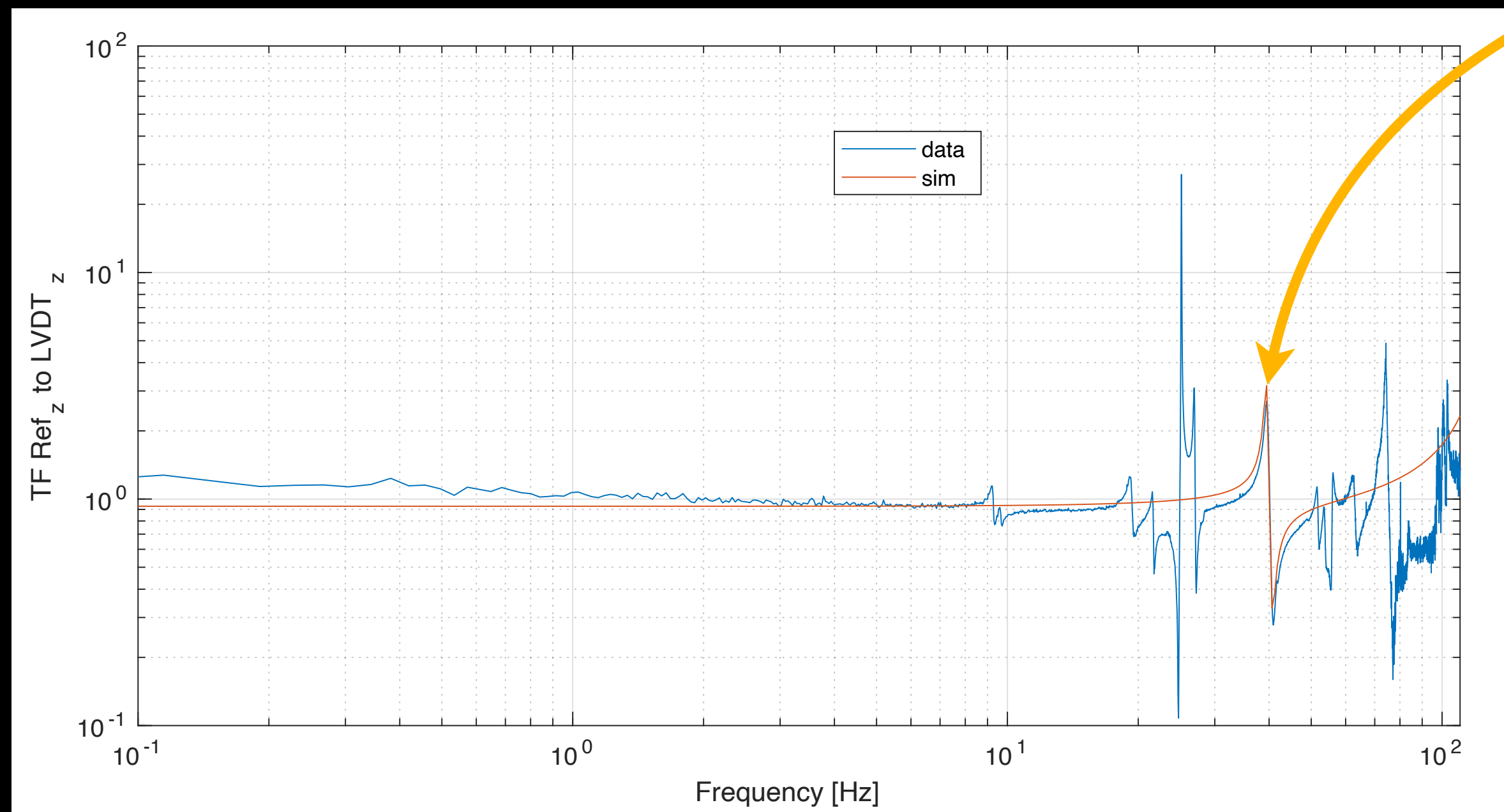
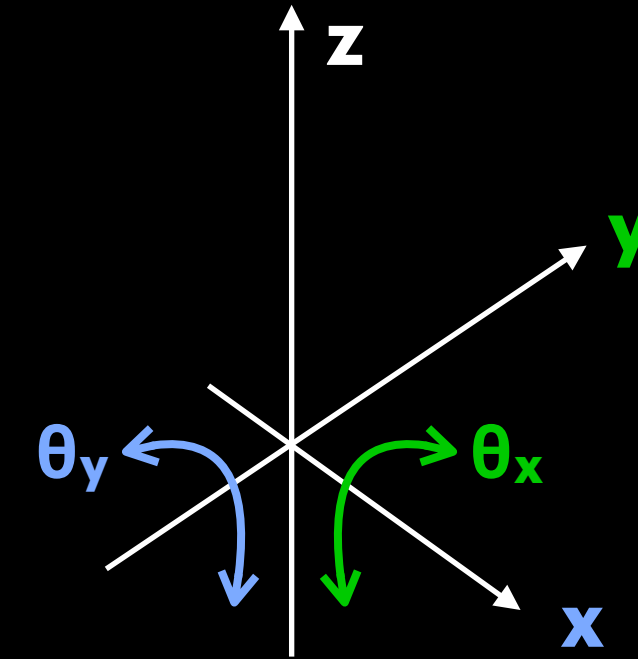


*P.Ruggi, M.Pinto, L.Trozzo, G.Cella, E.Majorana, G.Losurdo, P.Chessa, A.Longo, A.Viceré, <https://doi.org/10.1103/PhysRevD.112.022002>

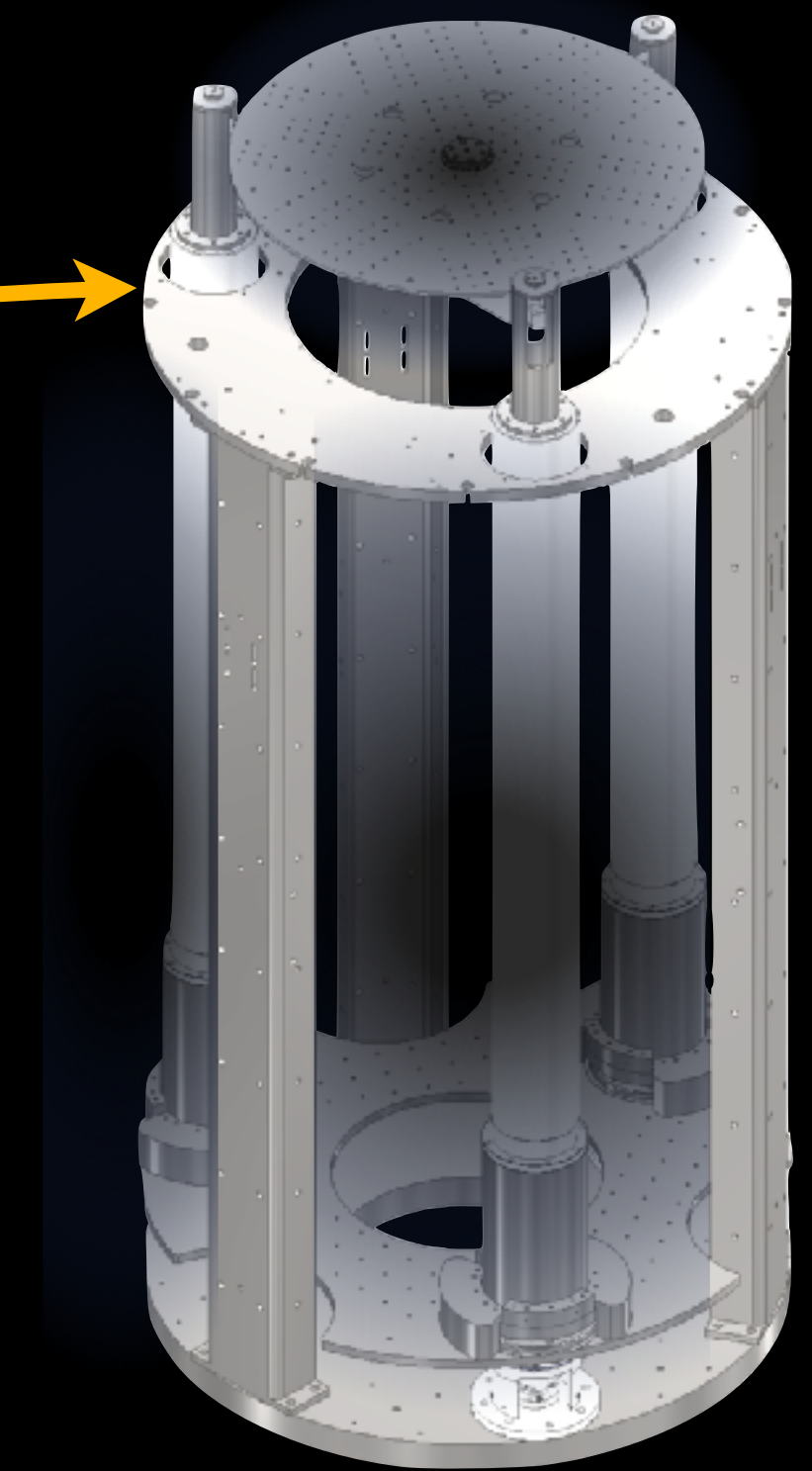
Simulation

Features not reproduced in the simulation

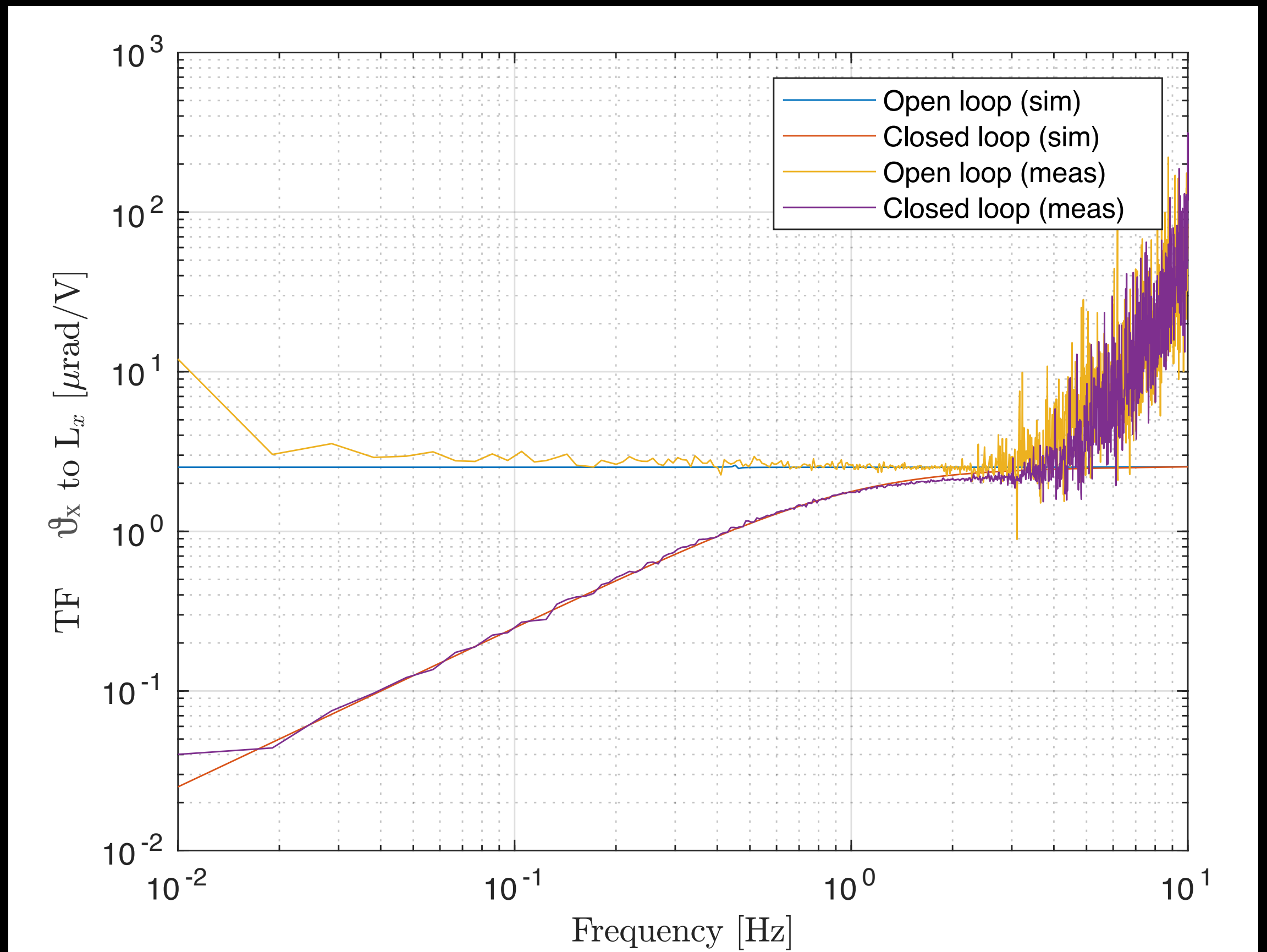
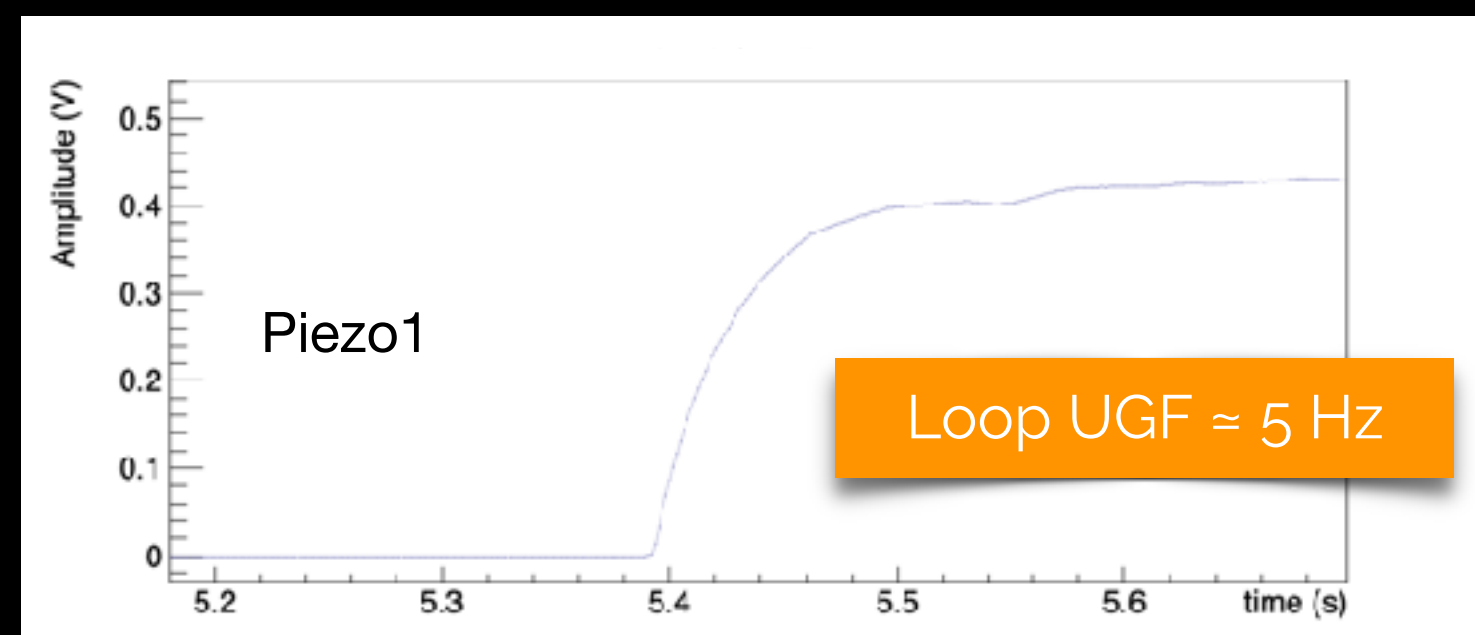
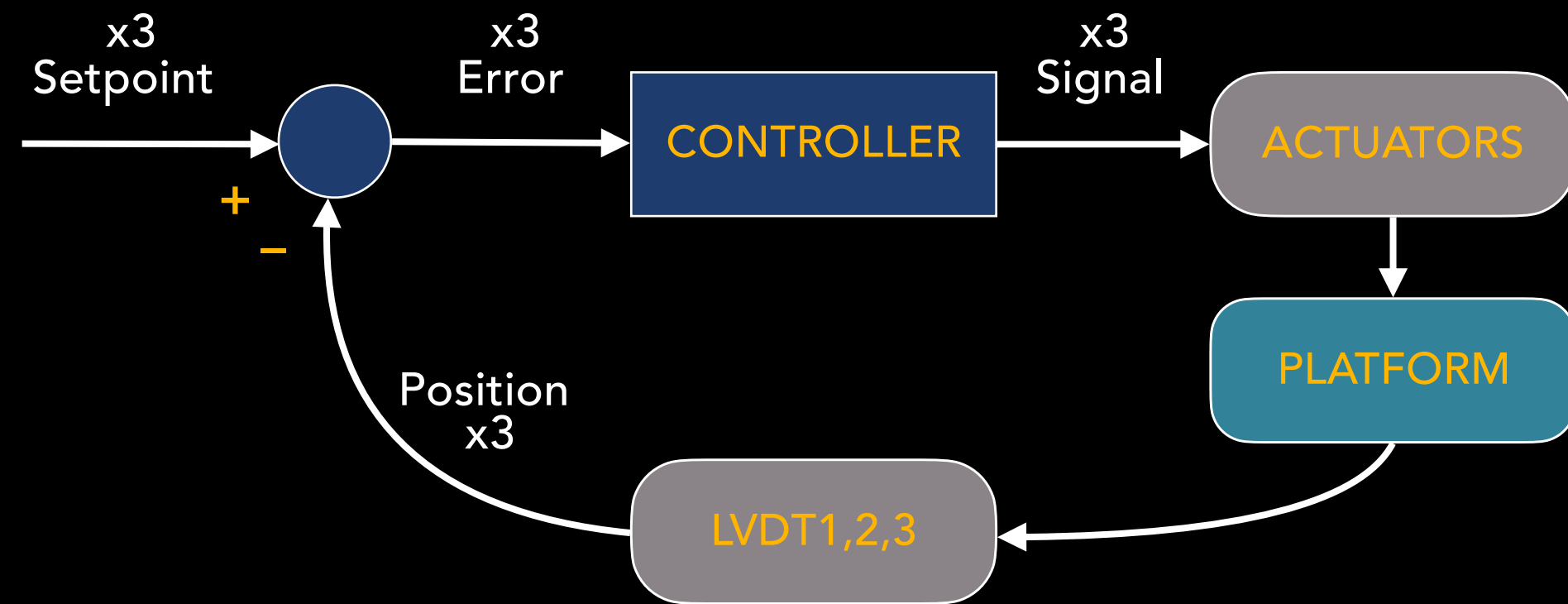
- resonances, higher frequency pole-zero pairs
- originate from **non-modelled components, couplings** between degrees of freedom, system **anisotropies**



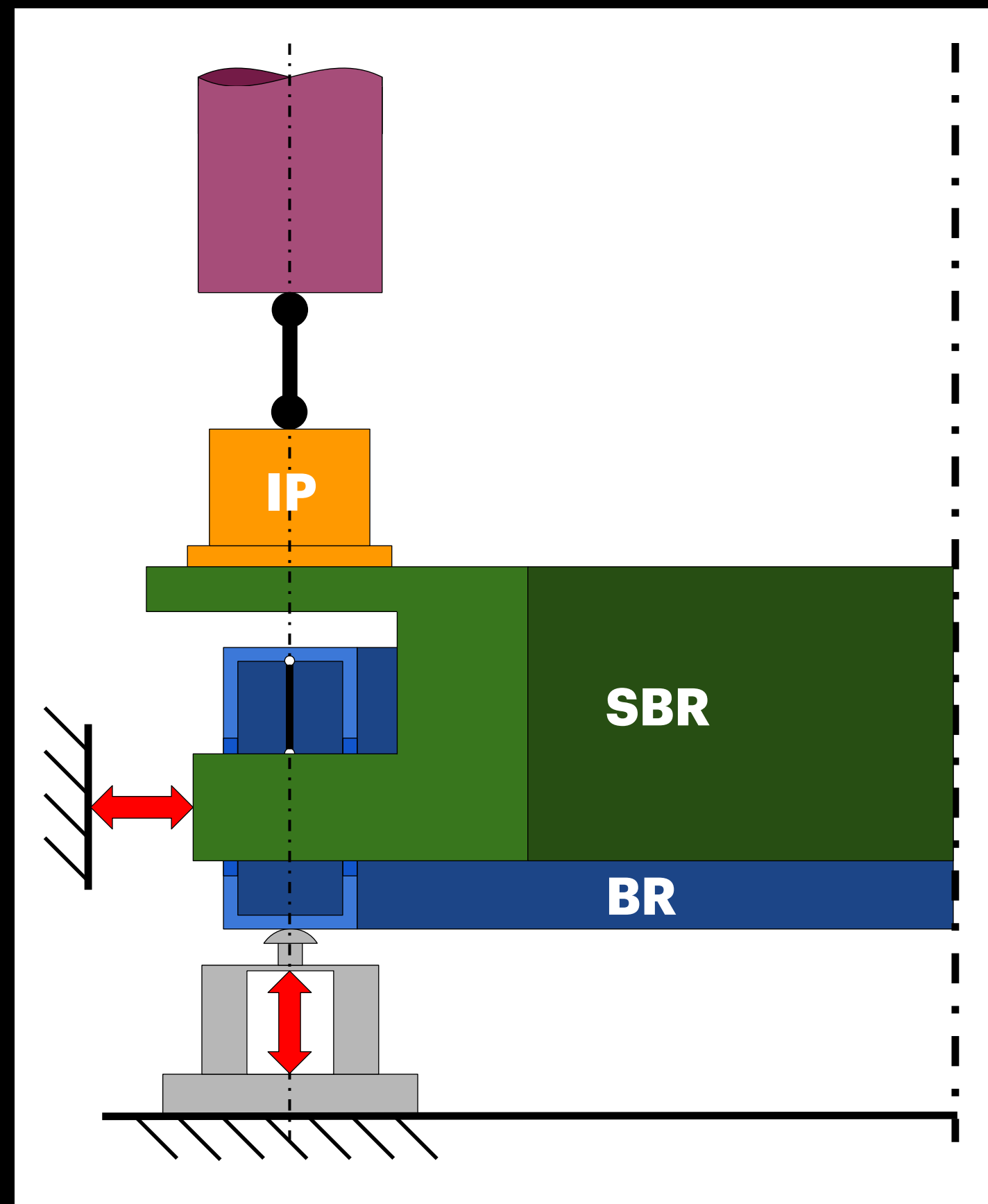
e.g. due to safety structure being elastically coupled to the ground



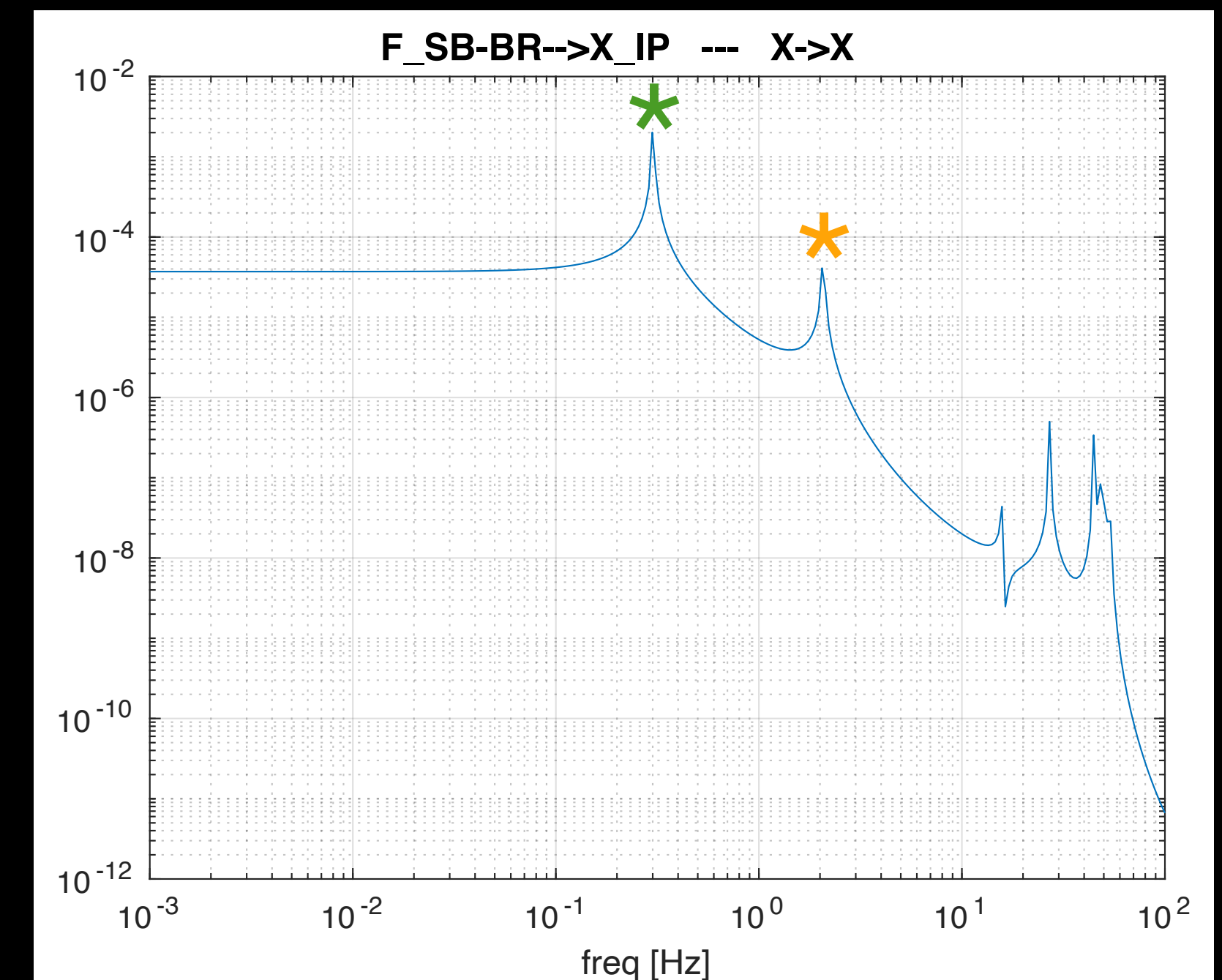
Controls included in simulation



Conceptual design for 6DOF



- ▶ **Upgrade to 6DOF → additional horizontal suspended actuation stage**
- ▶ **Base ring (BR):** open circular frame designed to host an additional suspended stage inside
 - provides the interface for **vertical actuation** as in the current configuration
- ▶ **Horizontal actuation stage (SBR):** suspended by wires within the inner opening of the BR
 - also supports the **Inverted Pendulum (IP) legs**.



Conclusions

- ▶ A **compact 3DoF active pre-isolator test bench** has been integrated and characterized
 - reproduces the **key dynamical features** of a full-scale suspension in a controlled, measurable setup
- ▶ Measurements and **Octopus-based simulations** show good agreement
 - remaining discrepancies linked to unmodelled couplings and structural anisotropies
- ▶ **Control loops implemented and simulated**
 - **an essential step toward realistic modelling of an active isolation platform**
- ▶ The test bench is a fundamental tool
 - **validation of mechanical models, sensor/actuator choices, and control strategies** before designing the full ET isolator
- ▶ **Next step: from conceptual to constructive 6DoF design**
 - geometry, actuation scheme, and control parameters to be defined through simulation-guided optimization
- ▶ **Control simulation is crucial**
 - for an active platform, loop dynamics and stability margins are as important as mechanical performance

